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**KM-2035**

**KM-1635**

**PARTS LIST**

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842HF121

Rev. 1

## NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Frequency	Quantity
	302HA04010	FRONT RIGHT COVER	KM-2035	50Hz	1
	302HB04010	FRONT RIGHT COVER	KM-1635	50Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302FT93050	PARTS,DV-420,SP	•2C914280	GEAR Z20H B
			•2C914080	REAR COVER DLP

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	•302FT93080	PARTS,MC-420,SP	••5MMW141LX002	SPRING WIRE
			••5MVT263NN001	PIN CHARGER

- Parts with "⊙" indicates the spare parts and the parts without "⊙" can not be supplied.

4. Items indicated in Description column as (OPTION) are supply parts and should be ordered through your Regional Office.

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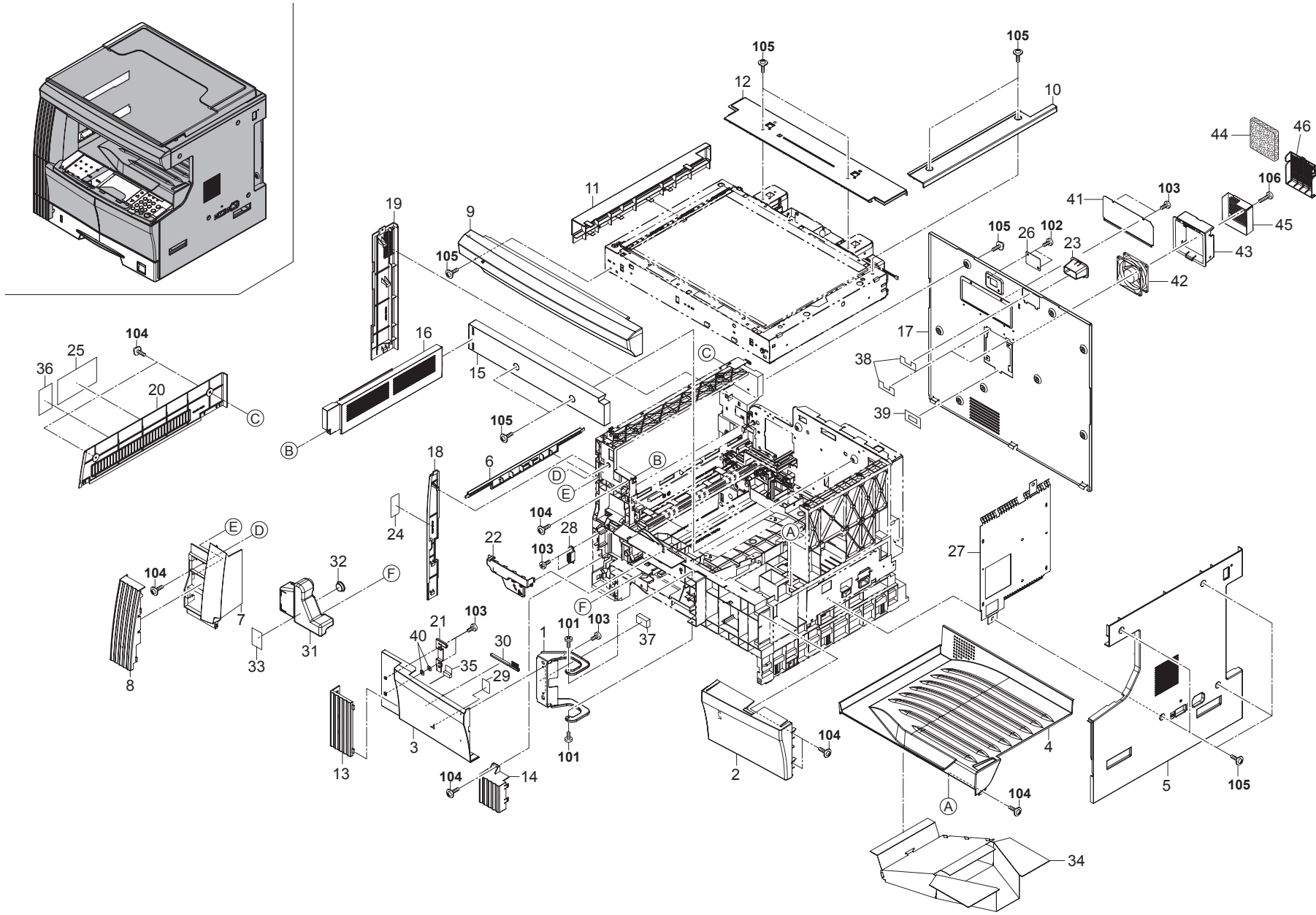


FIG. 1 Covers

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	2C902140		HINGE FRONT COVER	1
⊙	2	302HB04010	2HB04010	FRONT RIGHT COVER (16ppm)	1
⊙	2	302HA04010	2HA04010	FRONT RIGHT COVER (20ppm)	1
⊙	3	2C904470		FRONT LEFT COVER(K)	1
⊙	4	302C904031	2C904031	TRAY EXIT (1/2)	1
⊙	5	2C904041		RIGHT COVER	1
⊙	6	2C904060		LEFT LOW COVER	1
⊙	7	2C904070		UPPER FRONT COVER	1
⊙	8	2C904080		FRONT SIDE COVER UP	1
⊙	9	2C904090		FRONT TOP COVER	1
⊙	10	2C904100		RIGHT TOP COVER	1
⊙	11	2C904110		LEFT TOP COVER	1
⊙	12	2C904120		REAR TOP COVER	1
⊙	13	2C904130		FRONT SIDE COVER MID	1
⊙	14	2C904140		FRONT SIDE COVER LOW	1
⊙	15	2C904150		INNER REAR COVER	1
⊙	16	2C904160		INNER LEFT COVER	1
⊙	17	302HF04010	2HF04010	REAR COVER	1
⊙	18	2C904180		LEFT FRONT COVER	1
⊙	19	2C904190		LEFT REAR COVER	1
⊙	20	2C904200		LEFT MIDDLE COVER	1
⊙	21	2C904290		PLATE FRONT COVER	1
⊙	22	302C904372	2C904372	INNER FRONT COVER	1
⊙	23	2C904410		COVER DSUB	1
⊙	24	2C905080		LABEL CONVEYING JAM	1
⊙	25	302FT05070	2FT05070	LABEL CLEANING JAM	1
⊙	26	2C912430		LID KMAS	1
⊙	27	2C926130		SHIELD RIGHT COVER	1
⊙	28	60804120		MAGNET CATCH	1
⊙	29	2BL05070		LABEL SEP CLEANING	1
⊙	30	2BL16220	5AAVBRUSH036	BRUSH CLEANER ASSY	1
⊙	31	2C918150		TANK DISPOSAL	1
⊙	32	2C918170		CAP TANK DISPOSAL	1
⊙	33	2AV73580		LABEL, TONER DISPOSAL TANK HK	1
⊙	34	302FT04260	2FT04260	DUCT BODY	1
⊙	35	2C904480		FILM FRONT COVER	1
⊙	36	2C905220		LABEL LEFT COVER	1
⊙	37	2C904510		SPONGE COVER	1
⊙	38	302C904560	2C904560	STOPPER COVER DSUB	3
⊙	39	302FT26030	2FT26030	FILM REAR FAN	1
⊙	40	302C907660	2C907660	SPACER RIGHT GUIDE	2
⊙	41	302DA04090	2DA04090	LID FINISHER	1
⊙	42	2C927070		FAN COOLING 80-25	1
⊙	43	302DA04060	2DA04060	MOUNT REAR FAN	1
⊙	44	302DA04070	2DA04070	FILTER OZONE	1
⊙	45	302DA04080	2DA04080	SHIELD REAR FAN	1
⊙	46	302DA04050	2DA04050	COVER REAR FAN	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	101	B1B04100		+BIND SCREW M4X10(TRIVALENT CHROMATING)	
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	104	BAA64100		+TP TAP-TITE P SCREW M4X10	
	105	BAB54100		+TP TAP-TITE S SCREW M4X10	
	106	5MVTPG3008PW++H	B1B53300	+BIND TAP-TITE S SCREW M3X30	

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- Parts with "⊙" indicates the spare parts.

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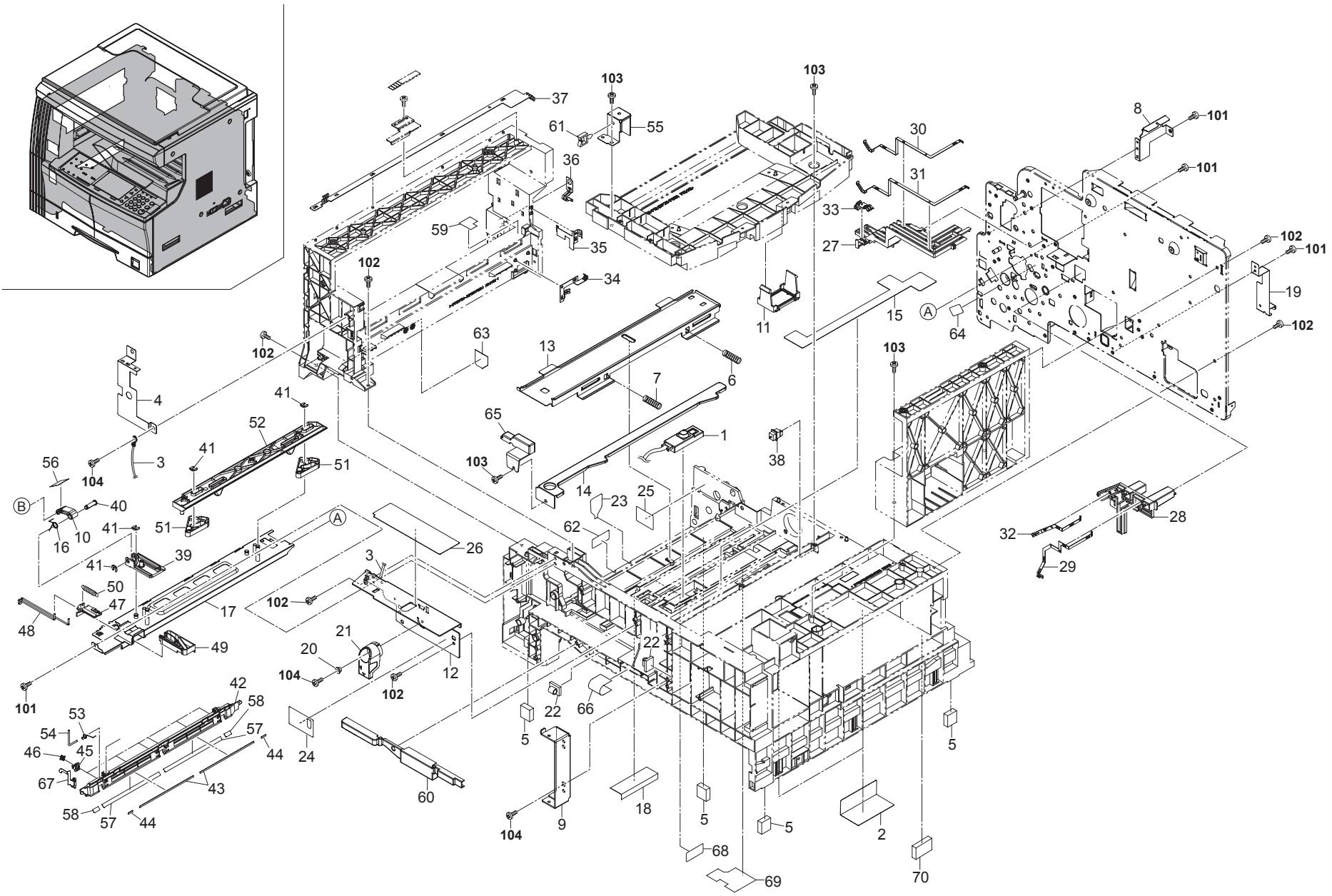


FIG. 2 Frames

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	2C901180		CONT SENSOR ASSY	1
	2	2C902230		FILM BASE L	2
	3	2C927790		WIRE UPPER LEFT	1
	4	2C926150		SHIELD UPPER LEFT B	1
	5	2C902070		BASE RUBBER	4
	6	2C902080		SPRING DEV PUSH	1
	7	2C902590		SPRING DEV PUSH F	1
	8	2FT22180		MOUNT REAR COVER	1
	9	2C902110		MOUNT FRONT COVER	1
	10	2FT02030		ARM SHUTTER	2
	11	2C902130		MOUNT CONT PCB	1
	12	302C902152	2C902152	MOUNT CONT LEVER	1
	13	2FT02200		RAIL DLP	1
	14	2C902170		LEVER DEV PUSH	1
⊙	15	2C902180		FILM BASE	1
	16	2FT02130		SPRING SHUTTER A	2
	17	302FT02011	2FT02011	RAIL CLEANING	1
	18	2C902240		FILM BASE B	1
	19	2C902260		GROUND PLATE FRAME	1
	20	2C902520		COLLAR LEVER CONT.	1
⊙	21	2C902540		LEVER LOCK CONT.	1
	22	M2105890		CLAMP,CKN-05(KITAGAWA)	2
	23	302DA06100	2DA06100	FILM ACTUATOR BYPASS	1
	24	2C905071		LABEL CONT SET	1
	25	2C905130		LABEL DRUM CAUTION(CHN)	1
	26	302C925192	2C925192	SHEET OPERATION PCB	1
	27	2FT26020		BASE TERMINAL TRANSFER	1
	28	2C926020		BASE TERMINAL MAIN	1
	29	2C926030		TERMINAL DLP	1
	30	302FT26012	2FT26012	TERMINAL TRANSFER	1
	31	302C926052	2C926052	TERMINAL SEPARATION	1
	32	2C926060		TERMINAL MAIN	1
	33	2C926080		GROUND PLATE CONVEYING	1
	34	2C926100		TERMINAL FUSER	1
	35	302C926111	2C926111	GROUND PLATE EXIT	1
	36	2C926120		GROUND PLATE FUSER	1
	37	2C926140		SHIELD UPPER LEFT	1
⊙	38	2C927140		SWITCH CONTAINER	1
	39	2FT02050		SLIDER SHUTTER A	2
⊙	40	2FT02100		SHAFT ARM	2
	41	2BC06980		STOPPER 5	6
	42	2FT02020		SHUTTER DRUM	1
	43	2FT02160		PAD SHUTTER A	2
	44	2FT02170		PAD SHUTTER B	2
	45	2FT02040		HOLDER PULLEY SEPARATION	6
	46	2A118370		PULLEY,DRUM SEPARATION	6
	47	2FT02090		HOLDER SLIDER	1
	48	2FT02110		WIRE ARM	1
	49	2FT02060		SLIDER SHUTTER B	1
	50	2FT02140		SPRING SHUTTER B	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	51	2FT02070		LINK ARM A	2
	52	2FT02080		LINK ARM B	1
	53	2FT02150		SPRING SHUTTER C	2
	54	2FT02120		PIN LOCK	2
	55	302FT02210	2FT02210	STOPPER PLATE	1
	56	302FT02220	2FT02220	SEAL ARM	2
	57	302FT02230	2FT02230	FILM SHUTTER A	2
	58	302FT02240	2FT02240	FILM SHUTTER B	2
	59	302FT02250	2FT02250	SHEET UPPER LEFT	1
	60	2FT04210		INNER MIDDLE COVER	1
	61	M2109000	49513901	WIRE SADDLE,WS-1NS	1
	62	302C906430	2C906430	SPACER BYPASS	1
	63	302FT02260	2FT02260	FILM UPPER LEFT	1
	64	302FT26040	2FT26040	FILM TERMINAL MAIN	1
	65	302FT04230	2FT04230	COVER DLP WIRE	1
	66	302FT04240	2FT04240	SHEET DLP WIRE	1
	67	302FT02180	2FT02180	PLATE SHUTTER	1
	68	302FT02300	2FT02300	TAPE BASE	1
	69	302C902290	2C902290	LID BASE	1
	70	302C902300	2C902300	SPACER BOTTOM	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+ ) / M3 X 6 CRFREE S-T	
	102	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+ ) / M4 X 10 CRFREE P-T	
	103	B1A64120		+BIND TAP-TITE P SCREW M4X12	
	104	BAA64100		+TP TAP-TITE P SCREW M4X10	

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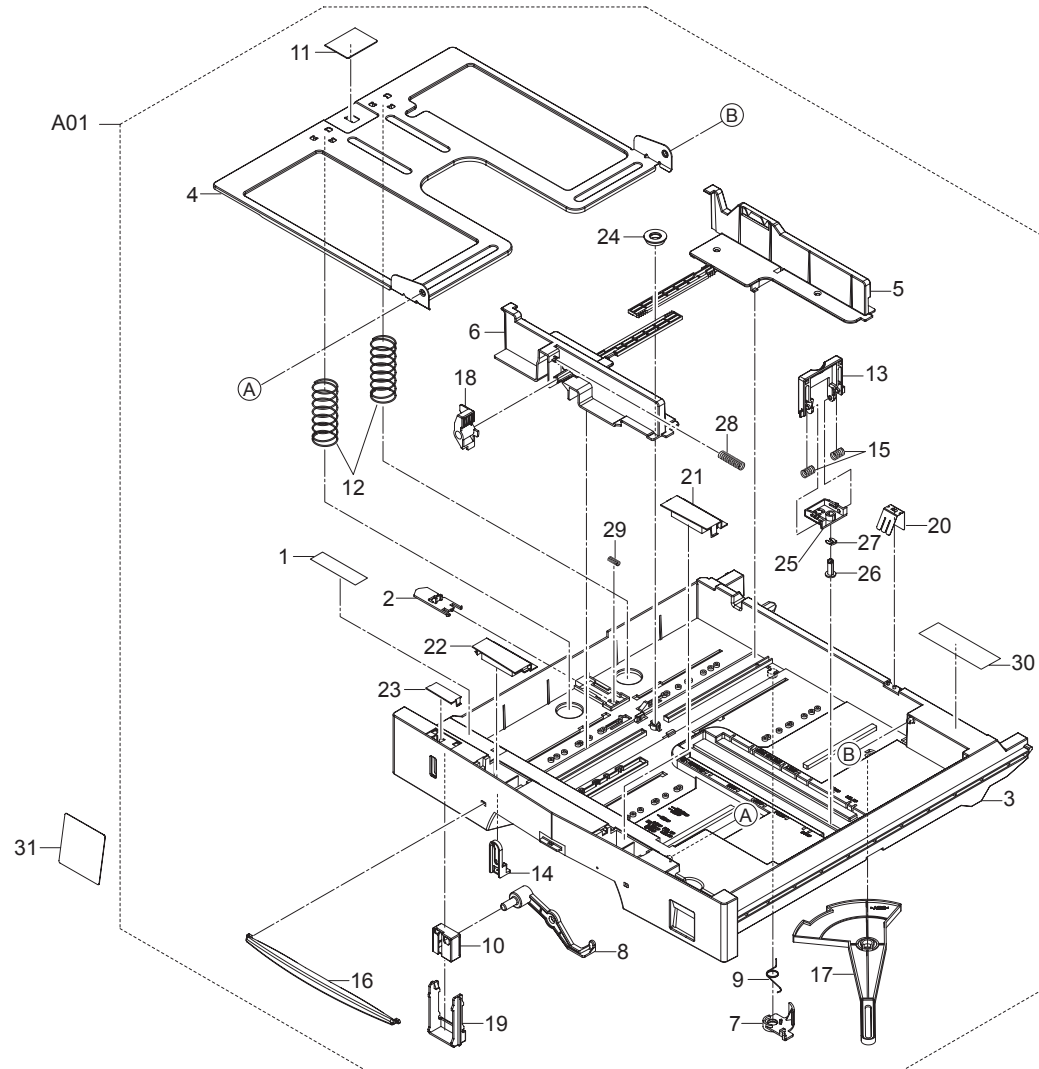
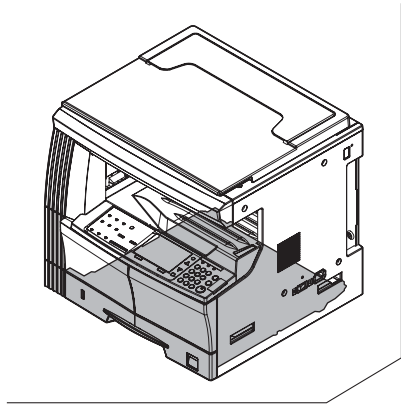




FIG. 3 Cassette

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	A01	302C993011	2C993011	PARTS,CT-410,SP	1
	1	*302C905280	2C905280	LABEL CASSETTE	1
	2	*19507050		LEVER,CASSETTE BASE RELEASE	1
	3	*2C907010		CASSETTE	1
	4	*2C907020		BOTTOM CASSETTE	1
⊙	5	*2C907030		REAR CURSOR C	1
⊙	6	*2C907040		FRONT CURSOR C	1
	7	*2C907050		PLATE SIDE SW	1
	8	*2C907070		LEVER INDICATOR	1
⊙	9	*2C907090		SPRING SIDE SW	1
	10	*2C907110		MARKER INDICATOR	1
⊙	11	*2C907140		PAD CASSETTE	1
⊙	12	*2C907150		SPRING BOTTOM	2
⊙	13	*2C907190		RIGHT CURSOR A	1
	14	*2C907200		STOPPER ARM	1
	15	*2C907360		SPRING CURSOR R	2
⊙	16	*2C907370		MARKER CASSETTE	1
	17	*2C907380		TURN PLATE CASSETTE	1
⊙	18	*2C907390		LEVER CURSOR C	1
	19	*2C907490		STOPPER INDICATOR	1
	20	*2C907500		GROUND PLATE BOTTOM	1
	21	*2C907550		LID CASSETTE A	1
	22	*2C907560		LID CASSETTE B	1
	23	*2C907570		LID CASSETTE C	1
⊙	24	*34907141		GEAR 18,CASSETTE	1
⊙	25	*2C907590		HOLDER RIGHT CURSOR	1
⊙	26	*2C907600		PIN CURSOR C	1
⊙	27	*5MVX111DN003	2A806250	RING STOPPER	1
⊙	28	*2C907620		SPRING LEVER F	1
⊙	29	*76508130		SPRING BELT GUIDE ROLLER	1
	30	*2C905200		LABEL CASSETTE LGR	1
⊙	31	2C905230		SHEET CASSETTE SIZE(C)	1
⊙	31	2C905240		SHEET CASSETTE SIZE(I)	1

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FIG. 4 Conveying

2HF/2HH

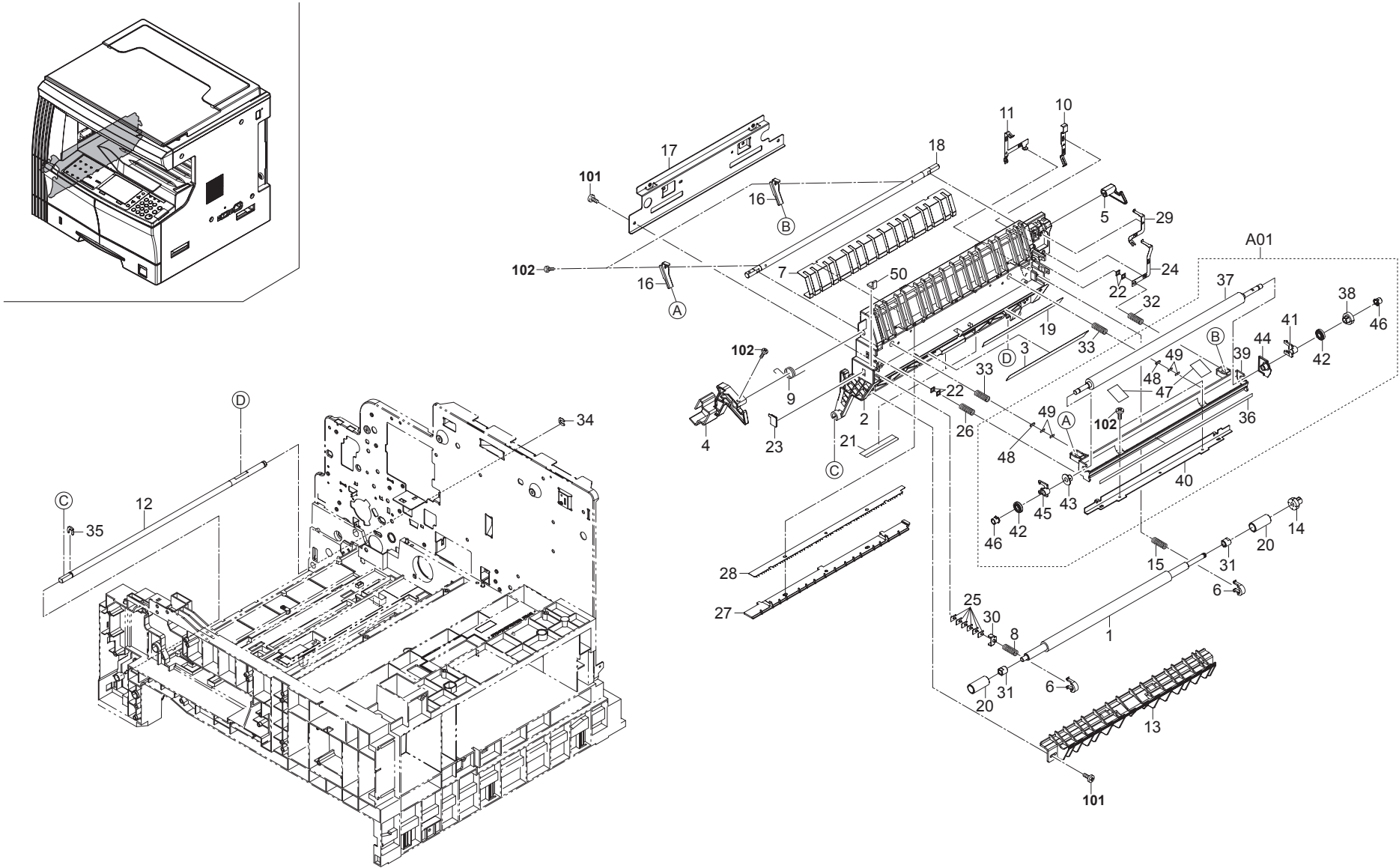


FIG. 4 Conveying

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	302C916021	2C916021	ROLLER REGIST LEFT	1
	2	302C916032	2C916032	BASE CONVEYING	1
⊙	3	302FT16030	2FT16030	FILM REGIST GUIDE L	1
⊙	4	2C916060		LEVER CONVEYING FRONT	1
⊙	5	2C916070		LEVER CONVEYING REAR	1
⊙	6	2C916080		STOPPER BUSH REG	2
	7	2C916090		GUIDE CONVEYING	1
	8	2C916100		SPRING REGIST F	1
	9	2C916120		SPRING CONVEYING BASE	1
	10	2C916130		GROUND PLATE REG	1
	11	2C916140		GROUND PLATE CONVEYING	1
	12	302C916161	2C916161	SHAFT CONVEYING	1
	13	2C916170		GUIDE FEED A	1
⊙	14	2C916180		GEAR Z15 REGIST	1
	15	2C916190		SPRING REGIST R	1
	16	2C916200		LEVER TRANS GUIDE	2
	17	2C916220		REINFORCEMENT CONVEYING	1
	18	302C916231	2C916231	SHAFT CONVEYING LEVER	1
⊙	19	302FT16040	2FT16040	FILM REGIST GUIDE R	1
	20	2C916250		COLLAR REGIST	2
	21	2C916300		FILM DU GUIDE	2
	22	2C917200		SPACER TRANS ROLL	4
	23	2C916290		FILM CONV BASE	1
	24	2C917040		TERMINAL PLATE TRANS	1
	25	2C916280		SPACER REG T0.5	6
	26	2C917060		SPRING TRANS F	1
⊙	27	2C917070		HOUSING STA ELIMINATION	1
	28	2FT17030		PLATE STA ELIMINATION	1
	29	2C917090		TERMINAL STA ELIMINATION	1
	30	2C916270		SPACER REG F	1
⊙	31	2C916260		BUSH REGIST	2
	32	2C917120		SPRING TRANS R	1
	33	2C917150		SPRING GUIDE TRANS	2
⊙	34	2BC06980		STOPPER 5	1
⊙	35	2BC06910		STOPPER 6	1
⊙	A01	302FT93090	2FT93090	PARTS,TR-420,SP	1
	36	*302FT17100	2FT17100	TAPE TRANS	1
⊙	37	*302FT17011	2FT17011	ROLLER TRANSFER	1
⊙	38	*2FT17020		GEAR TRANSFER	1
	39	*2FT17040		GUIDE LEFT TRANS FRONT	1
	40	*2C917050		REINFORCEMENT TRANS GUIDE	1
⊙	41	*2C917100		BUSH TRANSFER	1
⊙	42	*2C917110		COLLAR TRANS	2
	43	*2C917160		BUSH TRANS GUIDE F	1
	44	*2C917170		BUSH TRANS GUIDE R	1
	45	*2C917180		BUSH TRANS ROLL F	1
⊙	46	*2BL17030		COLLAR TRANS ROLLER	2
	47	*2FT17050		FILM TRANS A	2
	48	*302FT17070	2FT17070	SPONGE TRANS GUIDE	2
	49	*302FT17080	2FT17080	SPACER TRANS GUIDE	4

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	50	302FT16020	2FT16020	SPONGE CONVEYING	1
	101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	

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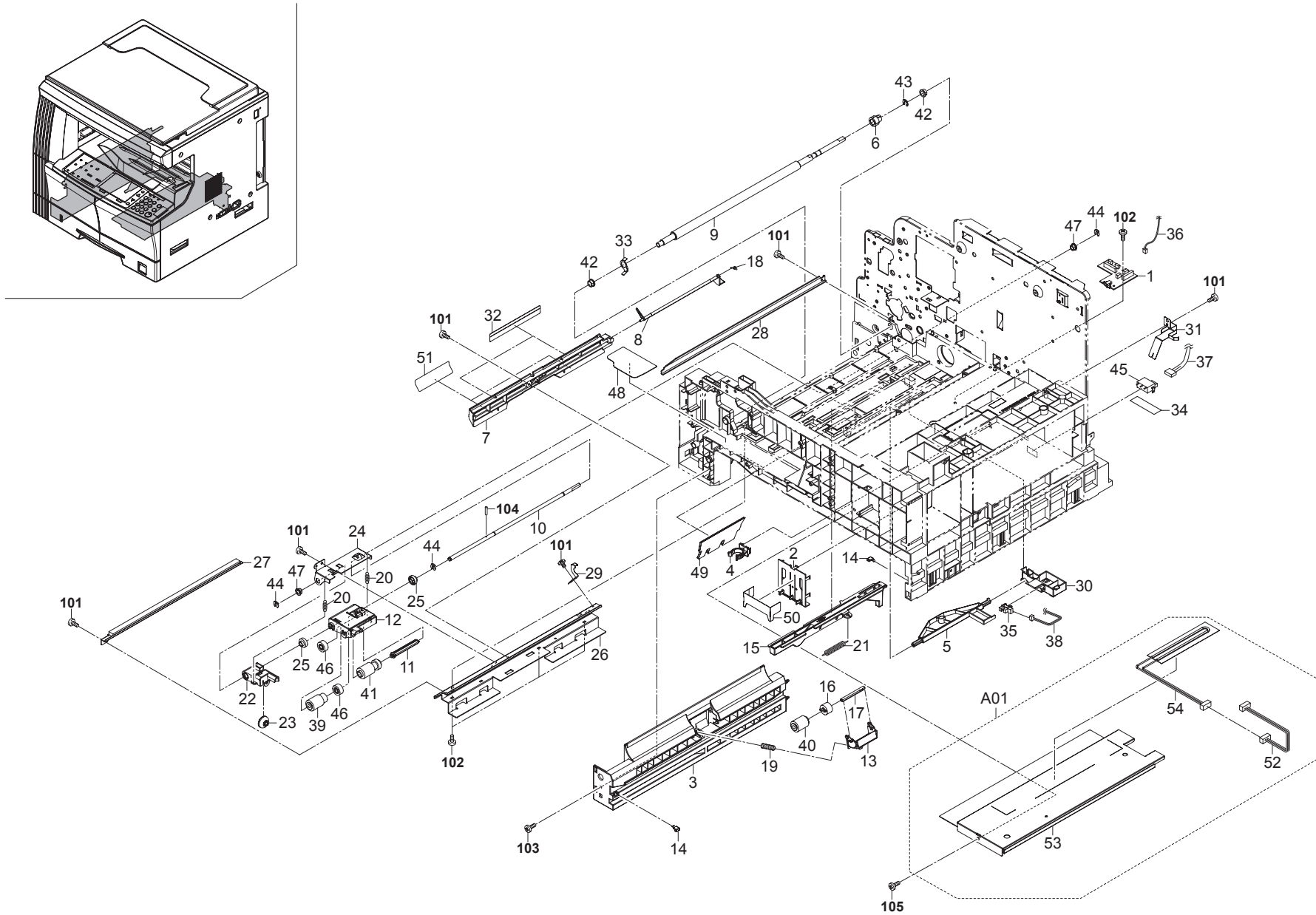


FIG. 5 Paper Feed-in

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	2C901100		PCB CASSETTE ASSY	1
	2	2C907060		PLATE SIZE DETECTION	1
	3	2C907080		LEFT RAIL CASSETTE	1
⊙	4	2C907100		STOPPER CASSETTE	1
⊙	5	2C907120		ACTUATOR EMPTY	1
⊙	6	2C907130		GEAR Z15 REGIST	1
	7	302C907162	2C907162	RIGHT GUIDE REGIST	1
⊙	8	302C907171	2C907171	ACTUATOR REGIST	1
	9	302C907181	2C907181	RIGHT ROLL REGIST	1
	10	302C907211	2C907211	SHAFT PAPER FEED	1
	11	2C907230		SHAFT PICK UP B	1
	12	2C907240		PLATE PICK UP B	1
	13	2C907250		HOLDER RETARD	1
⊙	14	2C907260		SLIDER RAIL	2
	15	2C907270		LEVER PICK UP	1
⊙	16	2C907280		TORQUE LIMITER 340	1
	17	2C907300		SHAFT RETARD	1
⊙	18	2C907290		SPRING REGIST B	1
	19	2C907320		SPRING RETARD	1
	20	2C907340		SPRING PICK UP	2
	21	2C907350		SPRING LEVER	1
	22	2C907400		HOLDER PULLEY A	1
	23	2C907410		PULLEY GUIDE A	1
	24	2C907420		HOLDER FEED SHAFT	1
⊙	25	2C907430		BUSH PAPER FEED C	2
	26	2C907440		RIGHT MOUNT REGIST	1
⊙	27	2C993210		PARTS,REGIST CLEANER,ASSY	1
⊙	28	302C993290	2C993290	PARTS,FILM TRANS FRONT ASSY,SP	1
	29	2C907470		GROUND PLATE REG R	1
	30	2C907480		HOLDER SENSOR	1
	31	2C907510		GROUND PLATE CASS	1
	32	2C907530		FILM REGIST R	2
	33	2C907540		GROUND PLATE REG F	1
⊙	34	302C907650	2C907650	SPACER SW	1
⊙	35	2C927210		SENSOR 248NL1	1
	36	2C927520		WIRE CASSETTE PCB	1
	37	2C927670		WIRE CASSETTE SW	1
	38	2C927750		WIRE CASSETTE PE	1
⊙	39	2AR07220		PULLEY,PAPER FEED	1
⊙	40	2AR07230		PULLEY,SEPARATION	1
⊙	41	2AR07240		PULLEY,LEADING FEED	1
⊙	42	2BC06510		BUSHING 8	2
⊙	43	2BC06910		STOPPER 6	1
⊙	44	2BC06980		STOPPER 5	3
⊙	45	5ESP03090001+01	SP000360	PUSH SWITCH 03 SN	1
⊙	46	29807100		GEAR 16,BYPASS	2
⊙	47	3CY07080		BUSHING 6	2
	48	2FT04220		SHEET TONER TANK	1
	49	2C907580		FILM BASE RIB	2
	50	2C907640		STOPPER PLATE SIZE	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	51	302FT16010	2FT16010	TAPE GUIDE	2
⊙	A01	2C993200		PARTS,DEH.ASSY240,SP	1
	52	•2C927780		WIRE DEHUMIDIFIER	1
	53	•2C907520		PLATE HEATER J	1
⊙	54	•2AV60110		HEATER,CASSETTE(240)	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+ ) / M3 X 6 CRFREE S-T	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+ ) / M3 X 8 CRFREE P-T	
	103	B1A64120		+BIND TAP-TITE P SCREW M4X12	
	104	5MBP2010WXSP	E0020100	SPRING PIN / M2 X 10 S-BLK	
	105	BAB54100		+TP TAP-TITE S SCREW M4X10	

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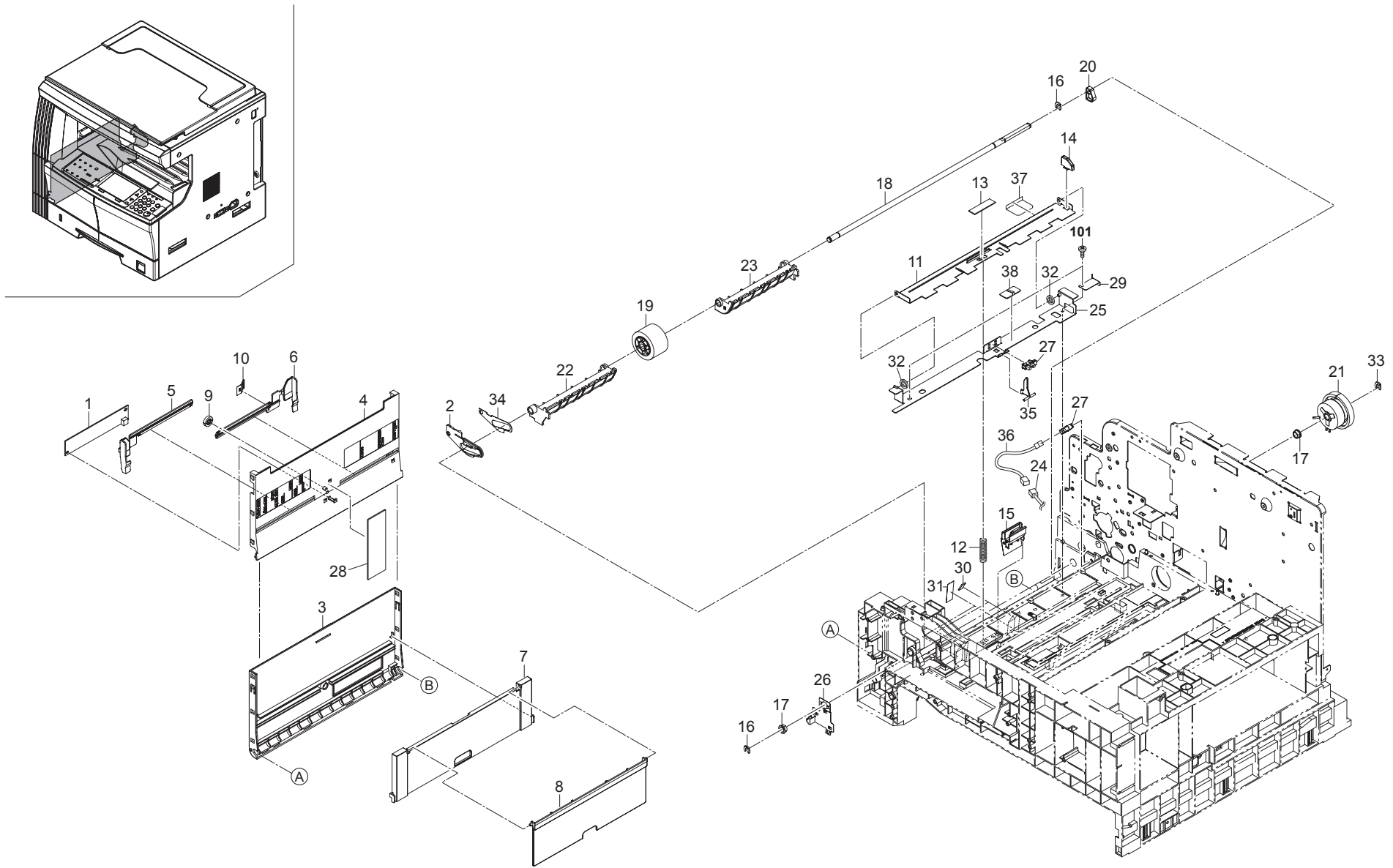


FIG. 6 Bypass

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	2C901050		PCB MPF SIZE ASSY	1
	2	2C904360		STRAP LEFT COVER C	1
⊙	3	2C906010		COVER BYPASS	1
⊙	4	2C906020		TABLE BYPASS	1
⊙	5	2C906030		FRONT CURSOR BYPASS	1
⊙	6	2C906040		REAR CURSOR BYPASS	1
⊙	7	2C906050		BYPASS SUB TABLE A	1
⊙	8	2C906060		BYPASS SUB TABLE B	1
⊙	9	2C906080		GEAR 18 BYPASS	1
	10	2C906090		TERMINAL PAPER SIZE	1
	11	2C906101		LIFT PLATE BYPASS	1
	12	2C906110		SPRING BYPASS LIFT	1
⊙	13	2C906120		SHEET BYPASS LIFT	1
⊙	14	2C906130		STOPPER BYPASS	1
⊙	15	2C993140		PARTS,BYPASS PAD,SP	1
⊙	16	2BC06910		STOPPER 6	2
⊙	17	2BC06510		BUSHING 8	2
	18	302FT06011	2FT06011	SHAFT BYPASS	1
⊙	19	2C993130		PARTS,BYPASS PULLEY,SP	1
⊙	20	2C906190		CAM BYPASS	1
⊙	21	302FT27031	2FT27031	CLUTCH BYPASS	1
	22	2C906210		BYPASS PAPER GUIDE F	1
	23	2C906220		BYPASS PAPER GUIDE R	1
	24	302DA27531	2DA27531	WIRE MPF	1
	25	302C906242	2C906242	MOUNT LIFT PLATE	1
	26	2C906250		GROUND PLATE BYPASS	1
⊙	27	2C927210		SENSOR 248NL1	2
⊙	28	302DA06030	2DA06030	CUSHION BYPASS	1
	29	2C906280		GROUND PLATE LIFT	1
	30	2C906290		SHEET BYPASS GUIDE	2
⊙	31	2C906300		SEAL BYPASS GUIDE	2
	32	2C906310		SEAL BYPASS LIFT	2
⊙	33	2BC06980		STOPPER 5	1
	34	2C904490		PLATE FRONT STRAP	1
	35	2DA06010		ACTUATOR BYPASS	1
	36	302DA27580	2DA27580	WIRE MPF SW	1
⊙	37	302C906330	2C906330	FILM PROTECT BYPASS B	1
	38	7YZM390004++H01	YZ042640	ACCESS.CLAMP	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+ ) / M4 X 10 CRFREE P-T	

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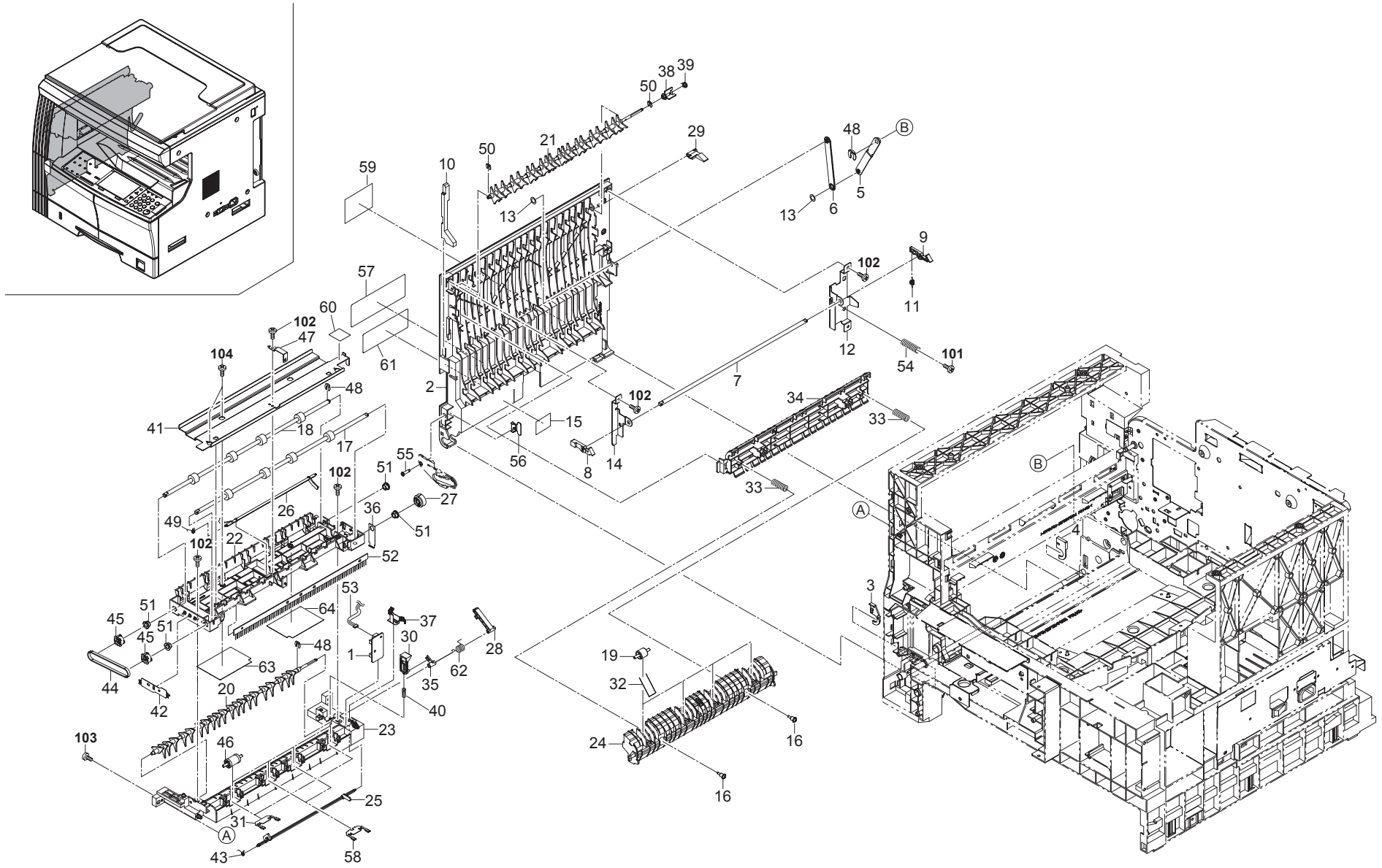




FIG. 7 Exit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	1	2C901060		PCB EJECT SW ASSY	1
⊙	2	2C904050		LEFT COVER	1
	3	2C904210		STOPPER LEFT COVER F	1
	4	2C904220		STOPPER LEFT COVER R	1
	5	2C904231		STRAP LEFT COVER A	1
	6	2C904241		STRAP LEFT COVER B	1
	7	302C904251	2C904251	SHAFT HOOK	1
	8	2C904260		HOOK LEFT COVER F	1
	9	2C904270		HOOK LEFT COVER R	1
	10	2C904280		JUNCTION PLATE HOOK	1
	11	2C904350		SPRING LEFT HOOK	1
	12	2C904390		PLATE LEFT SW	1
	13	2C904550		CUT WASHER 5	2
	14	2C904430		PLATE LEFT HOOK	1
⊙	15	2C905090		LABEL HIGH TEMP	1
	16	2C921400		SHOULDER SCREW EXIT	2
⊙	17	302C921011	2C921011	ROLLER EXIT INNER	1
⊙	18	302C921021	2C921021	ROLLER FEED SHIFT	1
⊙	19	2C921040		PULLEY FEED SHIFT	4
	20	302C921051	2C921051	GUIDE SHIFT	1
	21	302C921062	2C921062	GUIDE SEPARATE	1
	22	302C921072	2C921072	HOUSING EXIT UPPER	1
	23	2C921080		HOUSING EXIT LOWER	1
	24	2C921091		GUIDE EXIT LOWER	1
⊙	25	2C921100		ACTUATOR EXIT INNER	1
⊙	26	2C921110		ACTUATOR EXIT LEFT	1
⊙	27	2C921120		GEAR 23 EXIT	1
⊙	28	302C921151	2C921151	ARM SHIFT	1
	29	2C921160		ARM SEPARATE	1
	30	2C921180		ARM LINK	1
	31	2C921190		SPRING PULLEY INNER	2
	32	2C921200		SPRING PULLEY FEED SHIFT	4
	33	2C921221		SPRING GUIDE DU	2
	34	2C921231		GUIDE DU	1
	35	2C921240		ARM SHIFT B	1
	36	2C921390		PLATE EXIT HOLDER	1
	37	2C921260		PLATE EARTH EXIT 2	1
	38	2C921270		ARM SEPARATE B	1
	39	2C921280		SPRING SEPARATE	1
	40	2C921290		SPRING LINK	1
	41	302C921302	2C921302	BRACKET EXIT	1
	42	2C921310		PLATE EARTH EXIT B	1
	43	2C921330		SPRING ACTUATOR INNER	1
⊙	44	2C921340		BELT EXIT	1
⊙	45	302FT21020	2FT21020	PULLEY EXIT	2
⊙	46	2C921360		PULLEY EJECT	4
	47	2C921370		STOPPER SE	1
⊙	48	2BC06980		STOPPER 5	3
	49	2BL21260		SPRING ACTUATOR L	1
⊙	50	5MVX111DN007	2BT11070	STOPPER 3	2

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
⊙	51	3CY07080		BUSHING 6	4
⊙	52	34821210		STATIC ELIMINATOR B,EJECT	1
	53	2C927530		WIRE EJECT	1
	54	2C904440		SPRING LEFT COVER	1
⊙	55	302C904531	2C904531	PIN FRONT STRAP B	1
⊙	56	302C904520	2C904520	PLATE FRONT STRAP B	1
⊙	57	2C905170		LABEL BYPASS TABLE	1
	58	2C921380		SPRING PULLEY EJECT	2
⊙	59	2C905270		LABEL BYPASS JAM	1
	60	302FT21010	2FT21010	SHEET EXIT	1
⊙	61	302DA05050	2DA05050	LABEL BYPASS	1
	62	302DA21010	2DA21010	SPRING LEVER	1
	63	302DA21021	2DA21021	SHEET EJECT RIGHT	1
	64	302DA21031	2DA21031	SHEET EJECT LEFT	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
	104	BAA64100		+TP TAP-TITE P SCREW M4X10	

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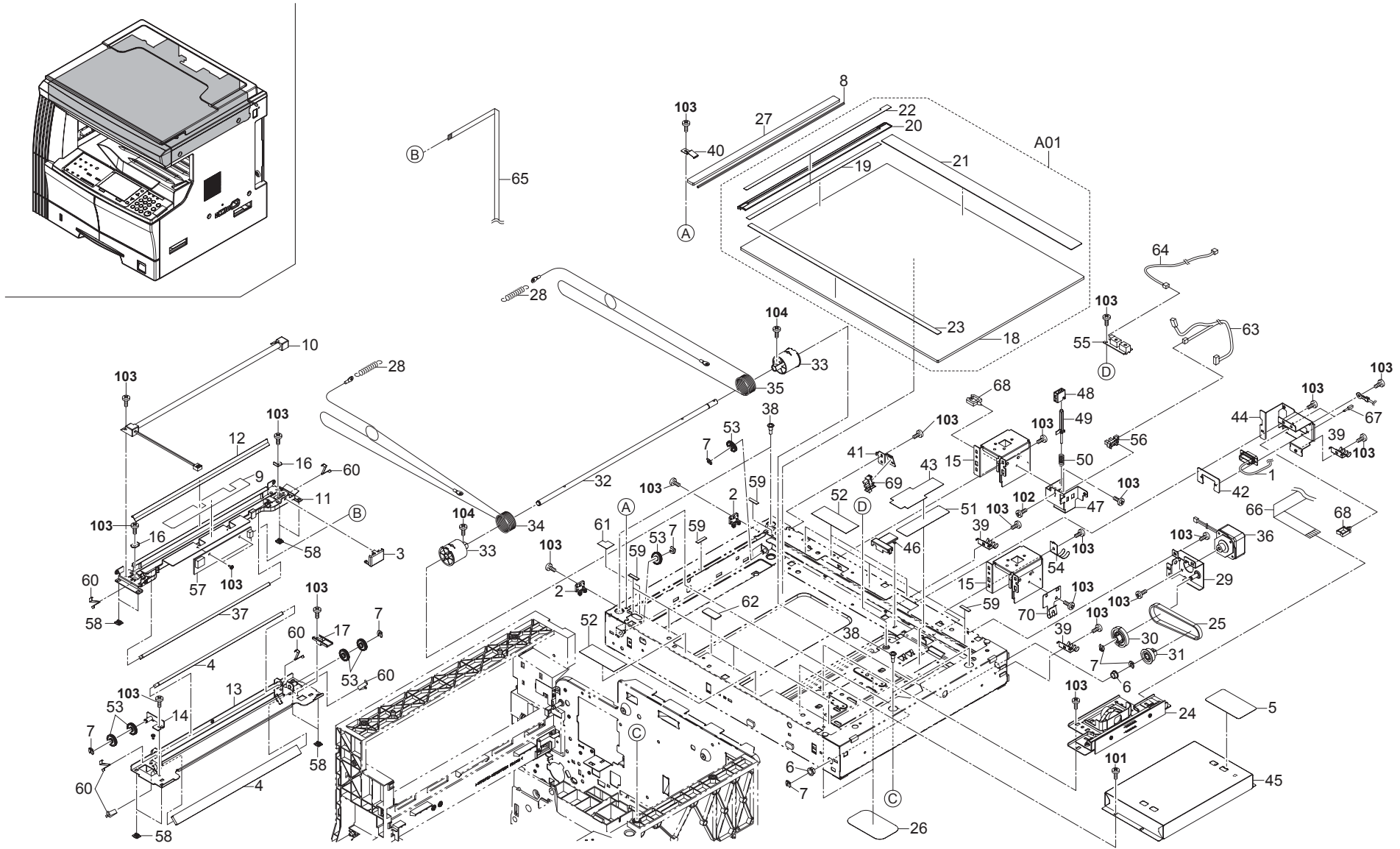


FIG. 8 Scanner

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	1	2C927540		WIRE DP	1
	2	18512340		GUIDE,SCANNER WIRE	2
	3	2AV12080		GUIDE FFC1	1
⊙	4	2AV12160		MIRROR B	2
⊙	5	2C905160		LABEL GLASS CAUTION	1
⊙	6	2BC06510		BUSHING 8	2
⊙	7	2BC06980		STOPPER 5	7
⊙	8	2C912700		SPONGE ORIGINAL SIZE	1
	9	2C912180		FILM FRAME A	1
⊙	10	2C912090		LAMP SCANNER YG	1
	11	2C912100		MIRROR FRAME A	1
	12	2C912110		REFLECTOR SCANNER	1
	13	302C912121	2C912121	MIRROR FRAME B	1
	14	302C912131	2C912131	ADJUSTING PLATE B	1
	15	2C912141		MOUNT BASE DF HINGE LEFT	2
	16	2C912150		RETAINER WIRE	2
	17	2C912160		GUIDE FFC B	1
⊙	A01	2C993170		PARTS,CONTACT GLASS,M(SP)	1
	18	*2C912250		CONTACT GLASS	1
	19	*2C912190		STANDARD PLATE SHADING	1
	20	*2C912200		LEFT SIZE INDICATOR	1
	21	*2C912210		REAR SIZE INDICATOR(M)	1
	22	*2C912440		LABEL SIZE (METRIC)	1
	23	*2C912600		FRONT SIZE INDICATOR	1
⊙	24	302C993250	2C993250	PARTS,ISU,SP	1
⊙	25	2C912260		BELT SCANNER	1
	26	2C912270		LOWER SEAL SCANNER	2
⊙	27	2C912280		CONTACT GLASS ADF	1
	28	302C912291	2C912291	SPRING SCANNER TENSION	2
	29	302C912301	2C912301	MOTOR PLATE SCANNER	1
⊙	30	2C912310		GEAR Z18/39	1
⊙	31	2C912320		GEAR Z36	1
⊙	32	302C912331	2C912331	SHAFT MOTOR DRIVE	1
	33	2C912340		DRUM PULLEY	2
	34	2C912360		WIRE SCANNER GRAY	1
	35	2C912350		WIRE SCANNER BLACK	1
⊙	36	2C912380		MOTOR SCANNER	1
⊙	37	2C912390		MIRROR A	1
	38	302C912761	2C912761	PIN SCANNER	4
	39	2C912410		GROUND PLATE SCANNER	3
	40	2C912420		HOLDER GLASS DF	1
	41	2C912220		MOUNT PI	1
	42	2C912470		PLATE DSUB	1
	43	2C912480		HOLDER CCD WIRE	1
	44	2C912490		MOUNT DSUB	1
	45	2C912580		COVER ISU	1
	46	2C912230		HOLDER FFC A	1
	47	2C912610		MOUNT RELEASE SWITCH	1
	48	2C912620		GUIDE RELEASE SWITCH	1
	49	2C912640		SHAFT RELEASE SWITCH	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty. 220
	50	2C912650		SPRING RELEASE SWITCH	1
	51	2C912660		GUIDE CCD WIRE	1
	52	2C912670		SHIELD SCANNER FRAME	4
⊙	53	2C912680		PULLEY SCANNER	6
	54	2C912690		GROUND PLATE SCANNER B	1
⊙	55	2C927090		SENSOR ORIGINAL	1
⊙	56	2C927210		SENSOR 248NL1	1
⊙	57	302C928041	2C928041	PCB LAMP INVERTER	1
	58	2DC12230		SLIDER SCANNER	8
⊙	59	29812291		CUSHION,CONTACT GLASS	9
	60	2BC12190		SPRING,MIRROR HOLDER	6
	61	2C912710		SHIELD SCANNER FRAME B	1
	62	2C912720		SHIELD BASE	1
	63	2C927550		WIRE SCANNER PI	1
	64	2C927560		WIRE ORIGINAL SIZE	1
⊙	65	2C927580		FFC INVERTER	1
⊙	66	2C927630		FFC CCD	1
	67	M0208010		SPACER,SFS-2.6S-B1WM(JST)	2
	68	M2109000	49513901	WIRE SADDLE,WS-1NS	2
⊙	69	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00	1
	70	2C912730		SHIELD WIRE PANEL	1
	101	B1B03040		+BIND SCREW M3X04(TRIVALENT CHROMATING)	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	104	B0A23080		+ROUND HEAD SCREW WITH SW.W M3X8(TRIVALE)	

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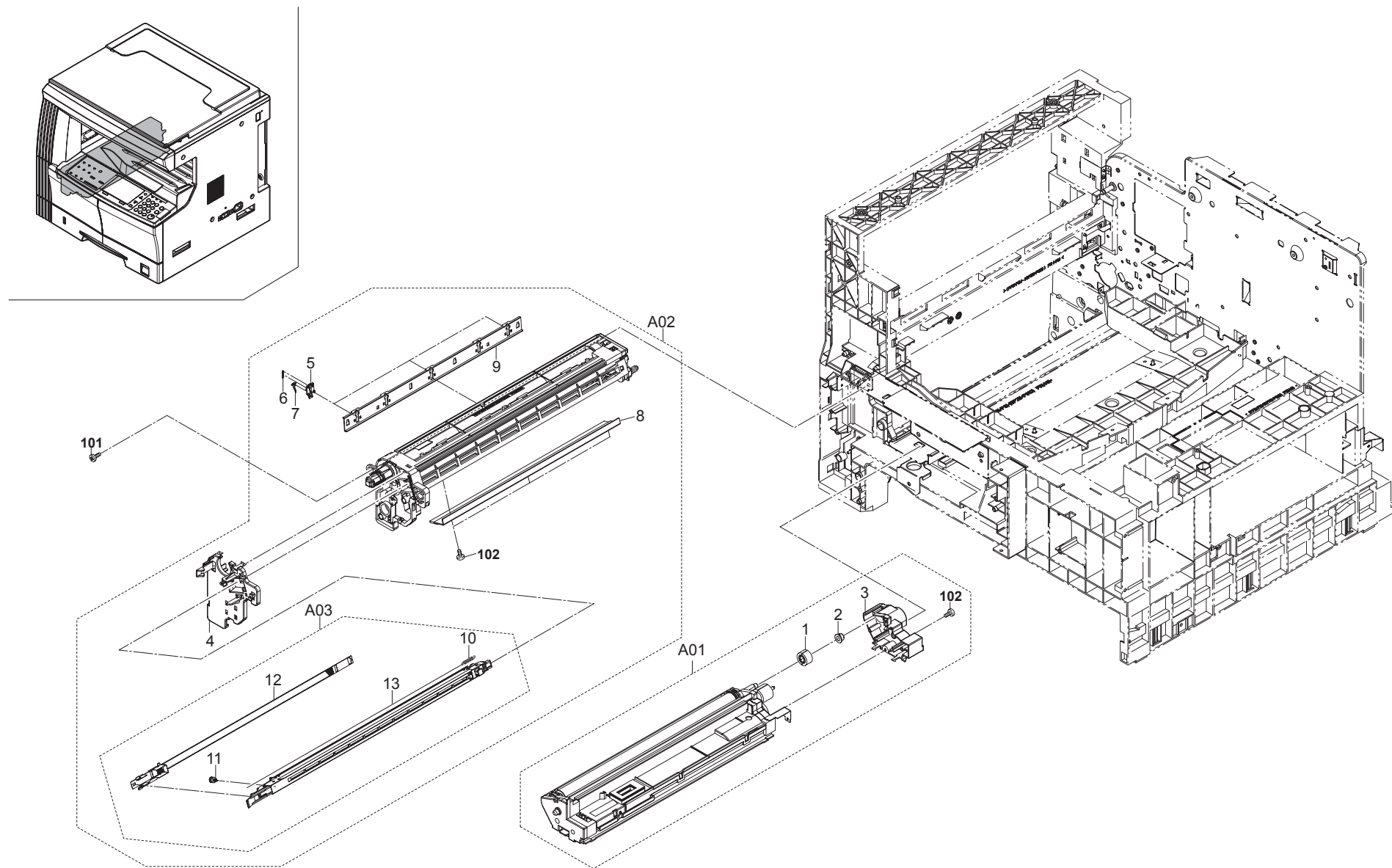


FIG. 9 Imaging Unit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	A01	302FT93050	2FT93050	PARTS,DV-420,SP	1
	1	*2C914280		GEAR Z20H B	1
⊙	2	*5MVM176NN001	2BZ22230	BUSH GEAR Z26H 49515M0001A4	1
	3	*2C914080		REAR COVER DLP	1
⊙	A02	302HF93010	2HF93010	PARTS,DK-428,SP	1
	4	*2FT18070		FRONT COVER CLEANING	1
	5	*2FT18180		HOLDER CLAW	3
	6	*2AR18280		SPRING,CLAW SEPARATION	3
	7	*2C918370		CLAW SEPARATION	3
	8	*2FT18010		BLADE CLEANING	1
	9	*2FT18030		LOWER SEAL CLEANING	1
⊙	A03	*302FT93080	2FT93080	PARTS,MC-420,SP	1
	10	**5MMW141LX002	2BZ02300	SPRING WIRE	1
	11	**5MVT263NN001	33910230	PIN CHARGER	1
	12	**2FT10040		GRID	1
⊙	13	**302C968290	2C968290	CORONA WIRE MCH SP	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	BAB54100		+TP TAP-TITE S SCREW M4X10	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+ ) / M3 X 8 CRFREE P-T	

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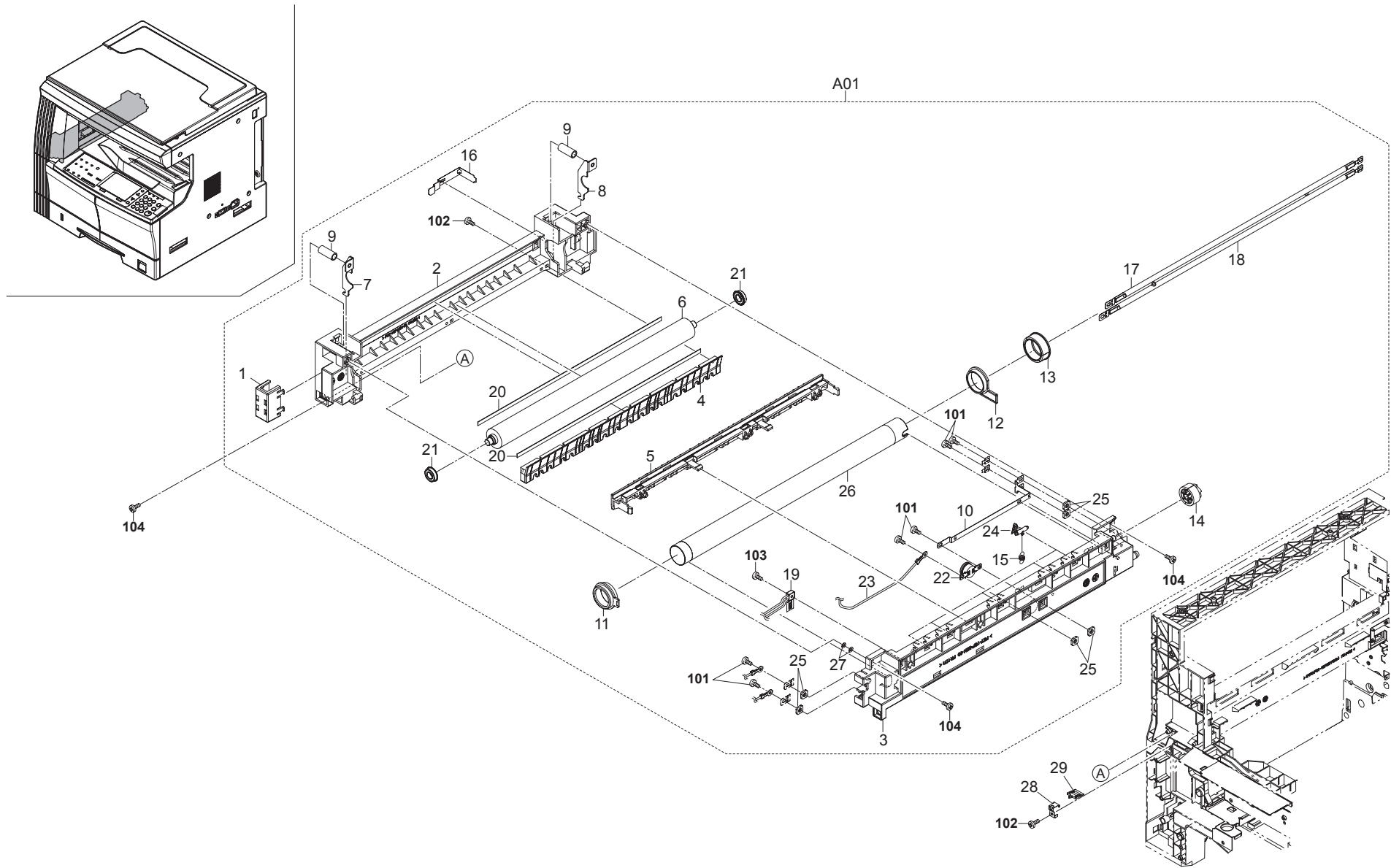


FIG. 10 Fuser Unit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	A01	302HF93030	2HF93030	PARTS,FK-428	1
	1	*2FT20100		COVER PCB FIXING	1
	2	*302C920021	2C920021	LEFT FRAME FUSER	1
	3	*302C920011	2C920011	RIGHT FRAME FUSER	1
	4	*2C920040		FRONT GUIDE FUSER	1
	5	*2C920030		REAR GUIDE FUSER	1
⊙	6	*302C920061	2C920061	ROLLER PRESS	1
	7	*2C920110		FRONT PRESSING PLATE	1
	8	*2C920120		REAR PRESSING PLATE	1
	9	*2FT20030		SPRING PRESSURE	2
	10	*302C920141	2C920141	PLATE HEATER FUSER	1
⊙	11	*2C920150		FRONT BUSH HEAT ROLLER	1
⊙	12	*2C920160		REAR BUSH HEAT ROLLER	1
⊙	13	*2C920170		GEAR Z38 HEAT ROLLER	1
⊙	14	*2C920180		GEAR FUSER Z28	1
⊙	15	*2FT20110		SPRING SEPARATOR	5
	16	*2C920200		GROUND PLATE PRESS	1
⊙	17	*2C920250		HEATER M230 FUSER	1
⊙	18	*2C920260		HEATER S230 FUSER	1
⊙	19	*2C920310		THERMISTOR FUSER	1
	20	*2C920320		SEAL DISCHAGER	2
⊙	21	*2C920330		BEARING PRESSURE	2
⊙	22	*2C920340		THERMOCUT 180 FUSER	1
	23	*302HF46020	2HF46020	WIRE FUSER UNIT	1
⊙	24	*302FT20160	2FT20160	SEPARATOR ASSY B	5
	25	*5MMS111SL002	2BY20050	NUT FUSER A	6
⊙	26	*302HF25010	2HF25010	ROLLER HEAT	1
⊙	27	*302C907660	2C907660	SPACER RIGHT GUIDE	2
⊙	28	302DA20020	2DA20020	STOPPER FUSER SPACER	1
⊙	29	302DA20010	2DA20010	SPACER FUSER UNIT	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	5MBSP43006NW++R	B4A03060	TP HEAD SCREW(+)	1
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)	1
	103	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+)	1
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)	1

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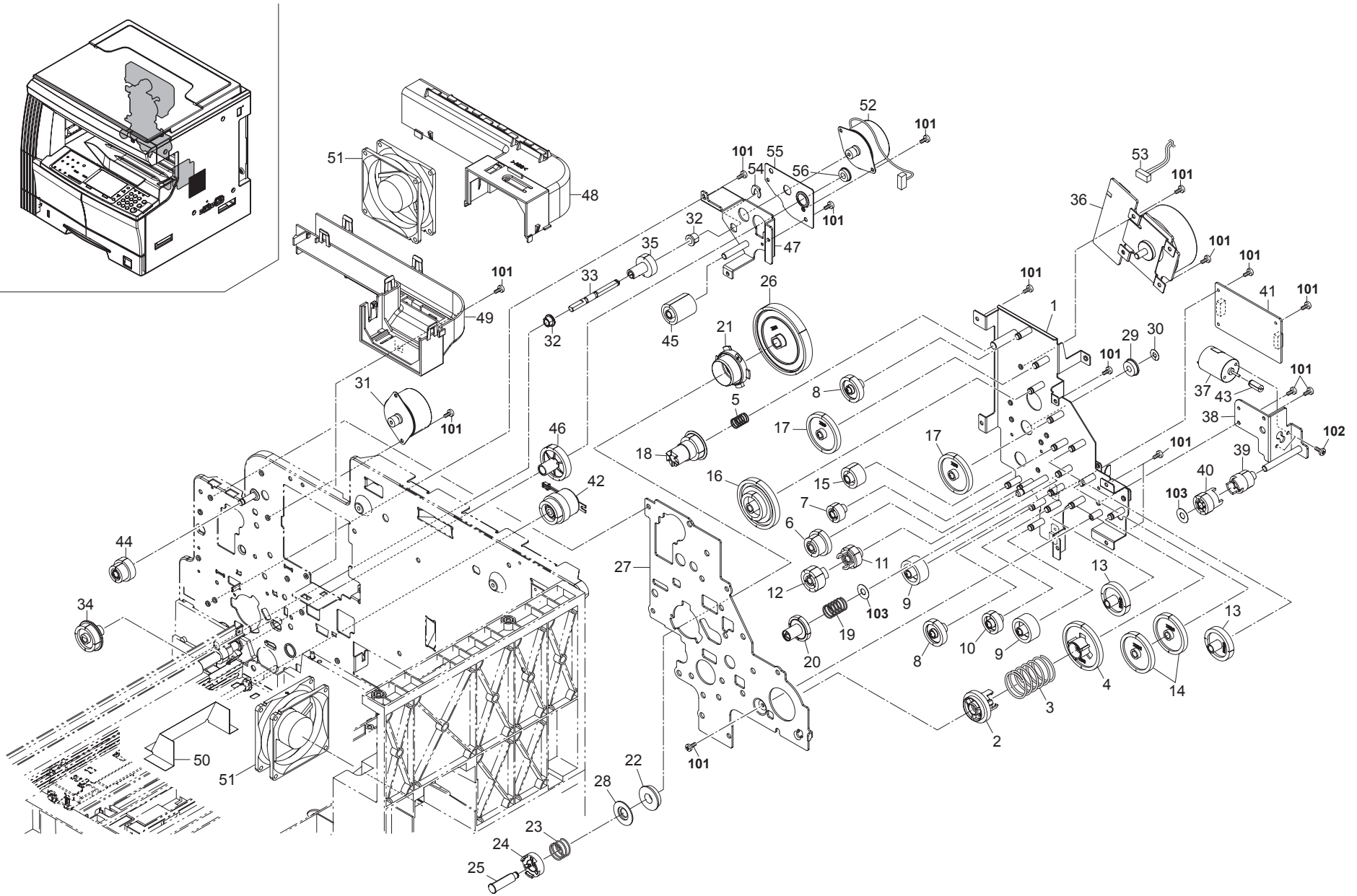




FIG. 11 Driving & Cooling

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	302FT22011	2FT22011	MOUNT DRIVE UNIT	1
⊙	2	2C922170		COUPLING CONT P	1
⊙	3	2C922260		SPRING CONT P	1
⊙	4	2C922080		GEAR 60	1
⊙	5	2C922240		SPRING FIX JOINT	1
⊙	6	2C922070		GEAR 30/23	1
⊙	7	2C922210		GEAR 20	1
⊙	8	2C922340		GEAR 31	2
⊙	9	2C922330		GEAR 30 PF	2
⊙	10	2C922360		GEAR 25 PF	1
⊙	11	2C922140		GEAR 25 DEV	1
⊙	12	2C922150		GEAR 26 DEV	1
⊙	13	2FT22060		GEAR 40 CONT	2
⊙	14	2FT22050		GEAR 50 CONT	2
⊙	15	2FT22110		GEAR 25 CONT	1
⊙	16	2FT22030		GEAR 98/34	1
⊙	17	2C922040		GEAR 50	2
⊙	18	2C922230		GEAR 29 FIX JOINT	1
⊙	19	2C922270		SPRING CONT S	1
⊙	20	2FT22170		GEAR 30 CONT	1
⊙	21	2FT22080		POSITIONING BUSH DRUM	1
⊙	22	G3169000		BEARING 6900ZZNR	1
⊙	23	2FT22100		SPRING DRUM COUPLING	1
⊙	24	302FT22250	2FT22250	COUPLING DRUM 2	1
⊙	25	2FT22090		SHAFT COUPLING	1
⊙	26	2FT22040		GEAR 136	1
⊙	27	2FT22020		BASE DRIVE UNIT	1
⊙	28	302FT22200	2FT22200	SPACER COUPLING	1
⊙	29	2FT22160		BEARING 6-15-17	1
⊙	30	2C904550		CUT WASHER 5	1
⊙	31	2C927020		MOTOR EJECT	1
⊙	32	3CY07080		BUSHING 6	2
⊙	33	302C922161	2C922161	SHAFT DPX DRIVE	1
⊙	34	2C922110		GEAR 32 DPX	1
⊙	35	2C922100		GEAR 25 DPX	1
⊙	36	2C927010		MOTOR MAIN	1
⊙	37	2FT27020		MOTOR TONER	1
⊙	38	302FT22141	2FT22141	MOUNT CONT MOTOR	1
⊙	39	2FT22150		GEAR 32	1
⊙	40	2FT22130		GEAR 23	1
⊙	41	302C901192	2C901192	PCB REGISTRATION ASSY	1
⊙	42	2C927190		CLUTCH FEED	1
⊙	43	5MVG115DB002	2BM14540	GEAR WORM	1
⊙	44	2C922200		GEAR 43/20	1
⊙	45	2C922220		GEAR 25	1
⊙	46	302HB31020	2HB31020	GEAR 68 REG	1
⊙	47	302HF31010	2HF31010	MOUNT REG MOTOR	1
⊙	48	2C923010		UPPER DUCT	1
⊙	49	2C923020		LOWER DUCT	1
⊙	50	2C923030		FILM COOLING	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	51	2C927070		FAN COOLING 80-25	2
⊙	52	2C927220		MOTOR REGISTRATION	1
⊙	53	2C927760		WIRE MAIN MOTOR	1
⊙	54	5MVX111DN003	2A806250	RING STOPPER	1
⊙	55	302HB31030	2HB31030	PLATE REG MOTOR	1
⊙	56	34922480		BEARING,REGISTRATION FULCRUM	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	102	B1B03040		+BIND SCREW M3X04(TRIVALENT CHROM	
	103	C2893140		SHIM 6.2X14X0.25T	

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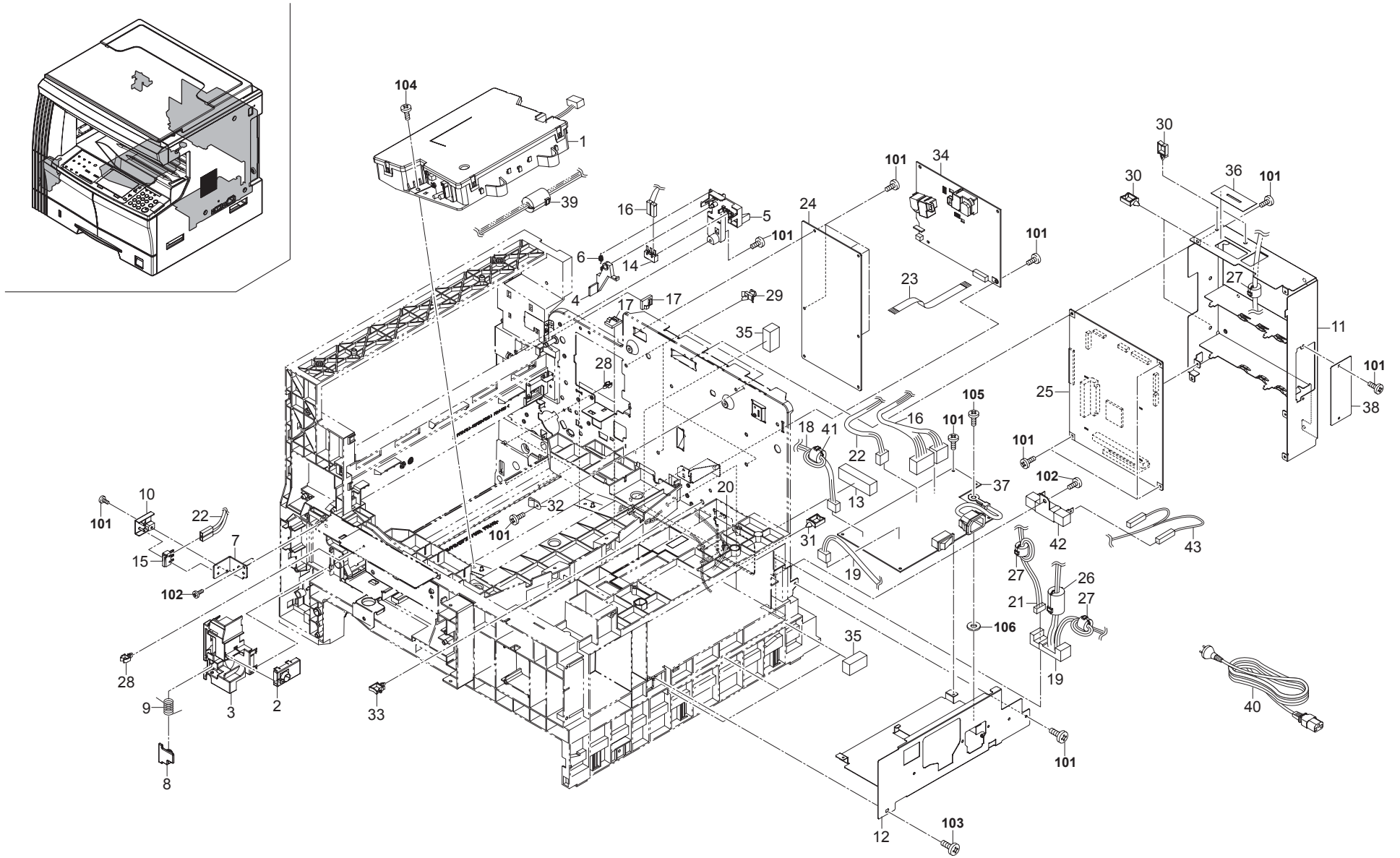


FIG. 12 Electrical Components

2HF/2HH-1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	302HF93050	2HF93050	PARTS LSU UNIT	1
⊙	2	2C901170		DISPOSAL SENSOR ASSY	1
	3	2C918400		HOLDER SENSOR B	1
	4	2C904300		ARM INTERLOCK SW	1
	5	2C904310		MOUNT INTERLOCK SW	1
	6	2C904340		SPRING LEFT INTERLOCK	1
	7	302C916151	2C916151	PIN CONVEYING HOOK	1
	8	2C918350		DETECTION PLATE	1
	9	2C918360		SPRING DETECTION	1
	10	2C926070		HOLDER INTERLOCK SW	1
	11	302HB39010	2HB39010	SHIELD MAIN	1
	12	2C926510		MOUNT POWER SOURCE	1
	13	2C927250		GASKET SHIELD 8X10X45	1
⊙	14	2C927170		SWITCH INTERLOCK L	1
⊙	15	2C927180		SWITCH INTERLOCK F	1
	16	2C927510		WIRE ENGINE	1
	17	M2105910		CLAMP,CKN-07(KITAGAWA)	3
	18	302HF46010	2HF46010	WIRE FUSER	1
	19	2C927610		WIRE DESK POWER	1
	20	M2107240		BAND,KI-100(KITAGAWA)	1
	21	2C927660		WIRE DESK	1
	22	2C927680		WIRE FRONT SW	1
⊙	23	2C927740		FFC HVU	1
⊙	24	302HF94010	2HF94010	PARTS,PWB ENGINE ASS'Y,SP (16ppm)	1
⊙	24	302HH94010	2HH94010	PARTS,PWB ENGINE ASS'Y,SP (20ppm)	1
⊙	25	302HB94020	2HB94020	PARTS,PWB MAIN ASS'Y,SP	1
	26	2C927230		CORE SFT-72SNB-026K	1
	27	2A627940		CORE 10-20X10	3
	28	M2105740		MINIATURE CLAMP,UAMS-05S-2	4
	29	M2108130		SPACER,KGPS-4S	4
	30	M2109000	49513901	WIRE SADDLE,WS-1NS	4
	31	M2109020	49829401	WIRE SADDLE,WS-2WS	1
	32	M7005030		CLAMP,EMT-5N(TAKEUCHI)	1
	33	M70A5020		CLAMP,FCC-125EM513(TAKEUCHI)	1
⊙	34	302HF94020	2HF94020	PARTS,PWB HIGH VOLTAGE,SP	1
	35	2BL14480		SEAL WIRE	5
	36	302DA26560	2DA26560	FILM SHIELD FFC	1
⊙	37	302C928190	2C928190	PCB LVU CHN	1
	38	302HB39020	2HB39020	LID PRINTER	1
	39	2AV27440		CORE 15-26X13	1
	40	66227351	5AACAC487CCA++P	AC CORD ASSY	1
	41	2A627930		CORE 11-25X14	1
	42	302HB44010	2HB44010	RESISTOR BLEEDER	1
	43	302HB46030	2HB46030	WIRE RESISTOR	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+) / M3 X 6 CRFREE S-T	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
	104	B1A64120		+BIND TAP-TITE P SCREW M4X12	
	105	B9B04080		+GROUNING SCREW M4X8	
	106	5MBWG40854SZ	C4204000	OT LOCK WASHER / M4X8.5X0.4T S-ZMC	

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

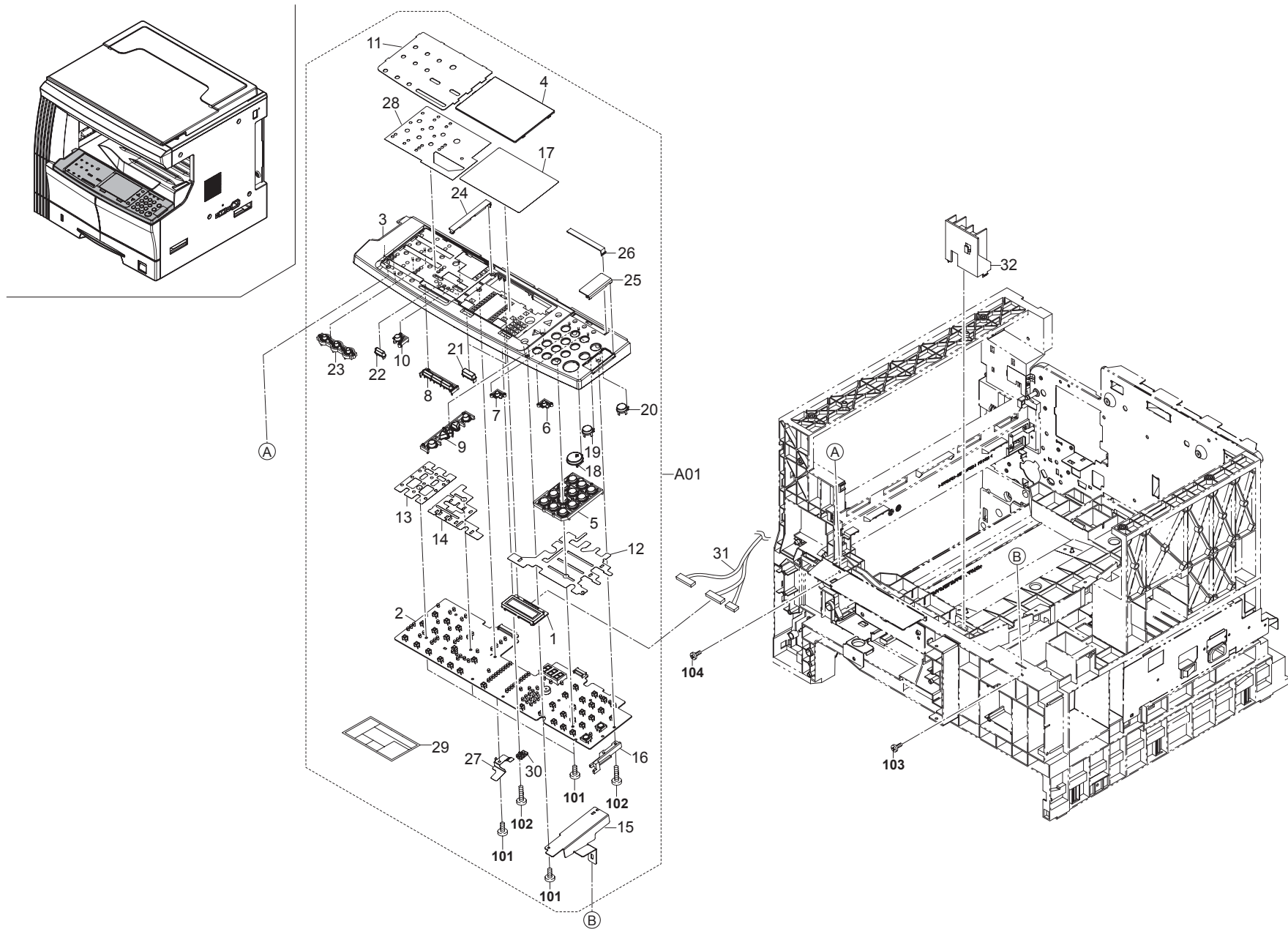


FIG. 13 Operation Unit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	A01	302HF93020	2HF93020	PARTS,KEY BOARD ASS'Y	1
⊙	1	*302HF93040	2HF93040	PARTS LCD OPERATION	1
⊙	2	*302HB94030	2HB94030	PARTS,PWB OPERATION ASS'Y,SP	1
⊙	3	*302HF05040	2HF05040	COVER OPERATION(CN)	1
⊙	4	*302HB05090	2HB05090	CENTER OPE COVER	1
⊙	5	*2DA25350		KEY OPERATION 10	1
⊙	6	*302HB05030	2HB05030	KEY SAVER	2
⊙	7	*302HB05020	2HB05020	KEY MANAGE	1
⊙	8	*302HB05070	2HB05070	KEY EXPOSURE	1
⊙	9	*302HB05040	2HB05040	KEY ZOOM	1
⊙	10	*302HB05210	2HB05210	KEY ONLINE	1
⊙	11	*302HB05140	2HB05140	LEFT OPE SHEET	1
	12	*302HB05150	2HB05150	RIGHT DUST SHIELD	1
	13	*302HB05170	2HB05170	LEFT DUST SHIELD	1
	14	*302HB05160	2HB05160	CENTER DUST SHIELD	1
	15	*302HB05220	2HB05220	MOUNT OPERATION R	1
	16	*2C925210		SPACER OPE PCB	1
⊙	17	*302HF05050	2HF05050	CENTER OPE SHEET(CN)	1
⊙	18	*2DC25052		KEY PRINT	1
⊙	19	*2DC25060		KEY STOP	1
⊙	20	*2DC25070		KEY RESET	1
⊙	21	*302HB05050	2HB05050	KEY SELECT	2
⊙	22	*302HB05060	2HB05060	KEY PHOTO	2
⊙	23	*302HB05080	2HB05080	KEY FUNCTION	3
⊙	24	*302HB05100	2HB05100	LID CENTER COVER	1
⊙	25	*302HB05110	2HB05110	LID PRINT	1
⊙	26	*302HB05120	2HB05120	LID SAVER	1
⊙	27	*302HB05180	2HB05180	GROUND PLATE LCD	1
⊙	28	*302HF05020	2HF05020	LEFT SHEET(CN)	1
⊙	29	*302HF05030	2HF05030	SHEET SET(CN)	1
	30	*2DA25300		STOPPER LCD	1
	31	302HB46010	2HB46010	WIRE PANEL	1
	32	2C925180		RETAINER OPERATION	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	BAA64100		+TP TAP-TITE P SCREW M4X10	
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+) / M3 X 8 CRFREE P-T	
	103	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+) / M3 X 12 CRFREE P-T	
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

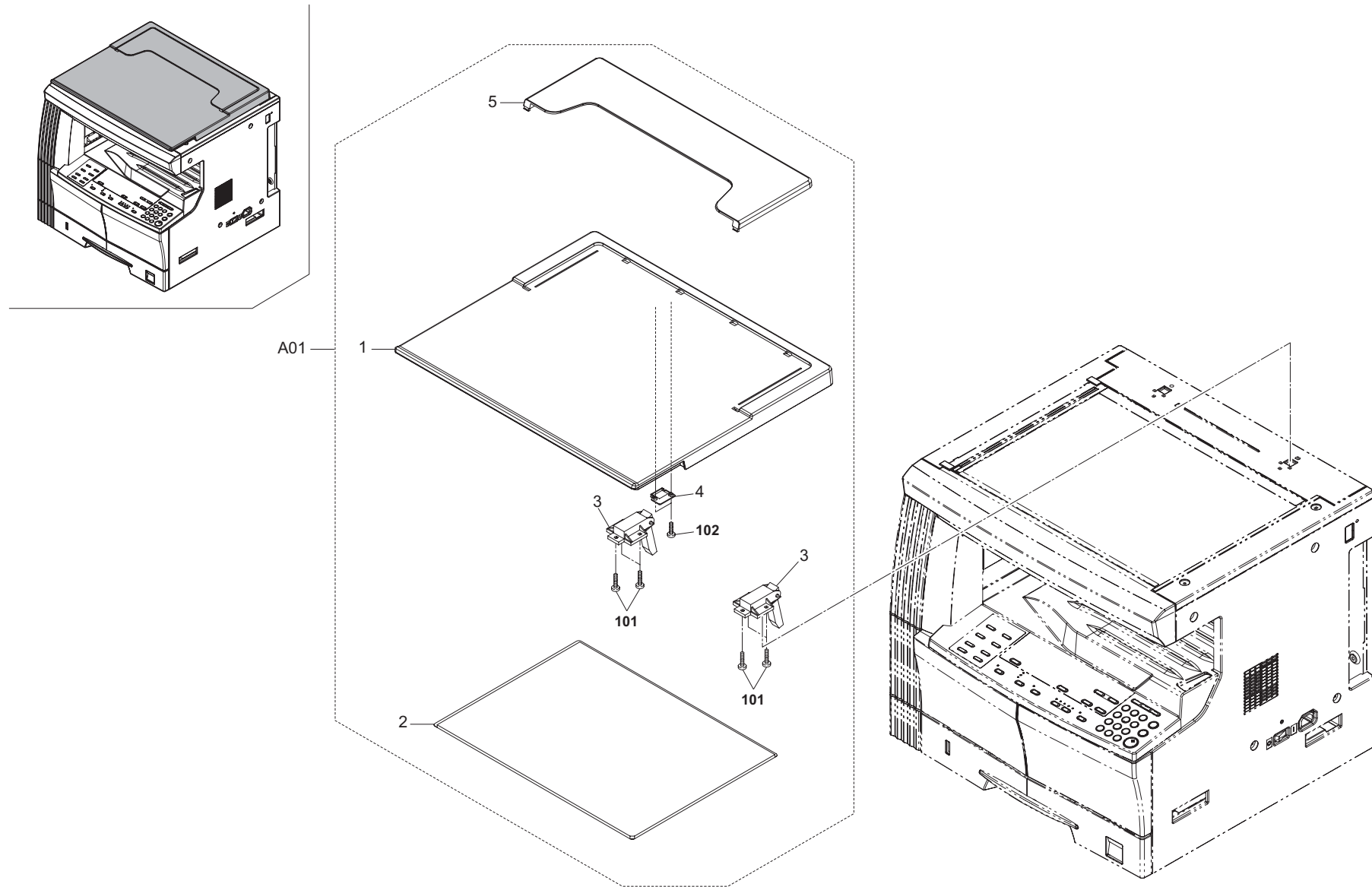


FIG. 14 Original Holder

2HF/2HH

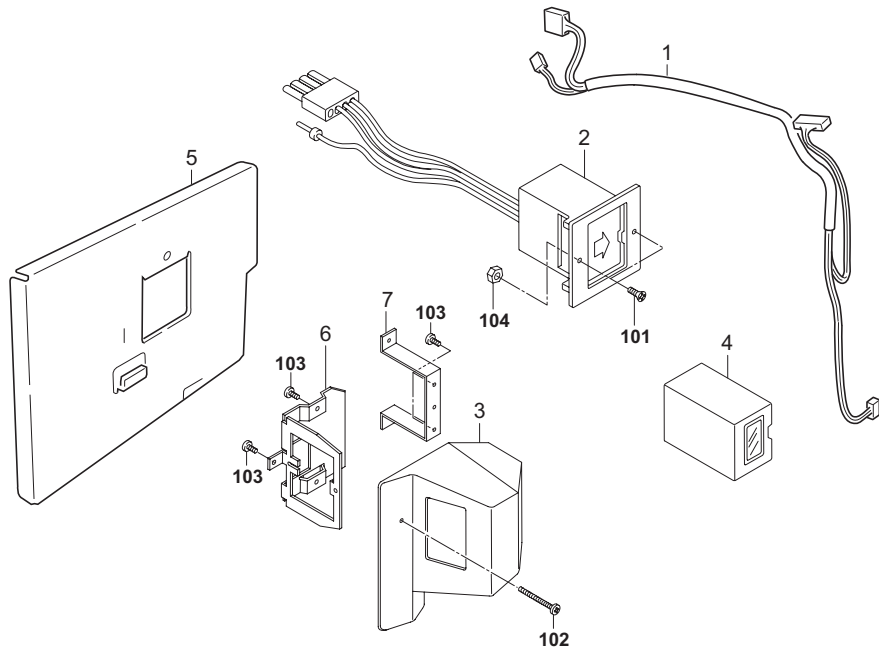
SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	A01	2CX82010		SET,PLATEN COVER TYPE D	1
	1	*2A612800		COVER,PLATEN	1
	2	*2A612810		MAT,ORIGINAL HOLDER	1
	3	*2A612820		HINGE,ORIGINAL HOLDER	2
	4	*2C912630		STOPPER RELEASE SWITCH	1
	5	*60904280		ORIGINAL POCKET	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+) / M4 X 10 CRFREE P-T	
	102	5MBTPB3012PW++R	B1A63120	BIND T.T SCREW(+) / M3 X 12 CRFREE P-T	

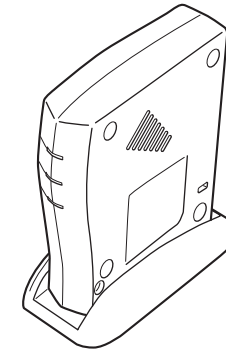
- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "\*" appearing immediately above them.

KEY COUNTER



IB-110



\*IB-110 does not give separate supply for option.

Printing System (X)

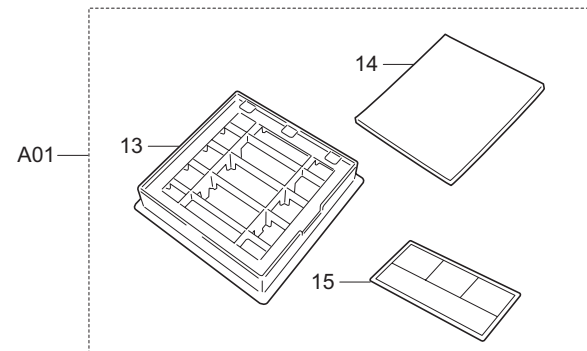
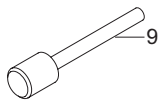
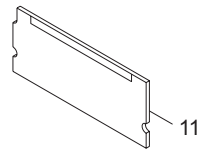
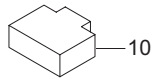
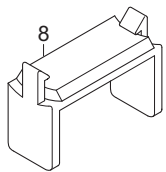
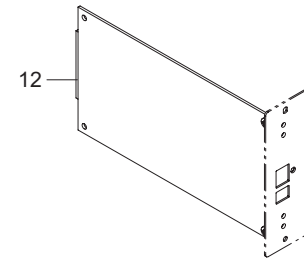




FIG. 15 Option I & Tools

2HF/2HH-1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
⊙	1	2C960110		WIRE KEY COUNTER	1
⊙	2	3029236241	29236241	SOCKET ASS'Y,KEY COUNTER	1
⊙	3	2A360010		COVER,KEY COUNTER	1
⊙	4	3025418011	25418011	KEY COUNTER	1
⊙	5	2C960100		MOUNT KEY COUNTER	1
⊙	6	66060030		RETAINER,KEY COUNTER	1
⊙	7	66060040		MOUNT,KEY COUNTER	1
⊙	8	35968110		STOPPER WIRE ASS'Y SP	2
⊙	9	302C968310	2C968310	MIRROR FRAME RETAINING SP	2
⊙	10	2C907630		STOPPER GUIDE CHN	1
⊙	11	302HF94040	2HF94040	PARTS,PWB DIMM ASS'Y,SP	1
⊙	12	303KC94010	3KC94010	PARTS,PWB GDI ASS'Y,SP	1
⊙	A01	302C993230	2C993230	PARTS,DUCT FILTER,SP	1
⊙	13	*302C904600	2C904600	DUCT RIGHT	1
⊙	14	*302C904610	2C904610	FILTER RIGHT	1
⊙	15	*302C905260	2C905260	LABEL FILTER	1

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	101	7BB003306H	BB040750	+COUNTER-SUNK HEAD SCREW M3X6 CRFREE	
	102	B1B54400		+BIND TAP-TITE S SCREW M4X40(TRIVALENT C)	
	103	B4A04060		+TP-A SCREW M4X06(TRIVALENT CHROMATING)	
	104	7BC1003055++H01	BC018230	HEXA NUT M3	

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- Parts with "\*." are component parts or sub-assembly with "." appearing immediately above them.

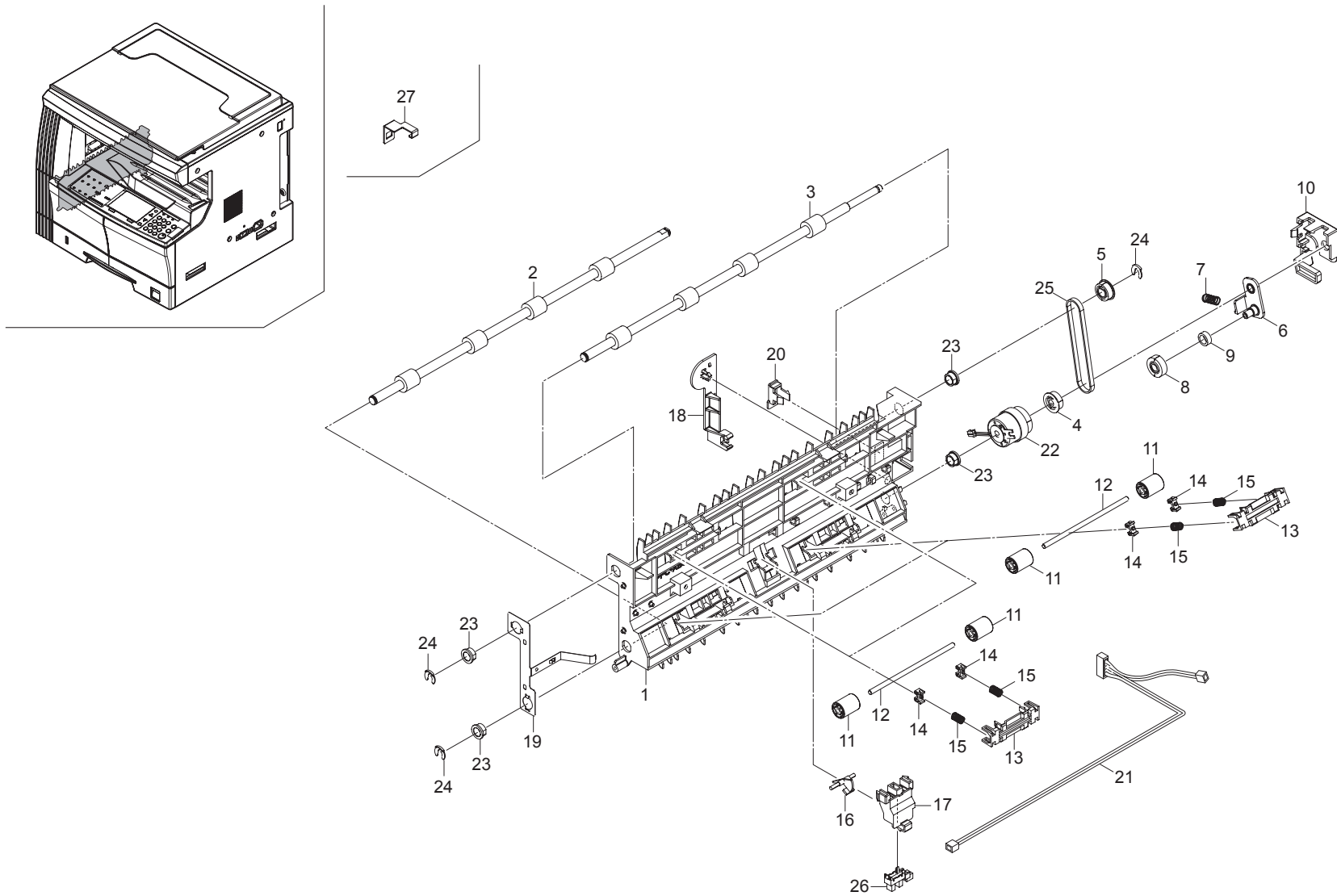


FIG. 16 Option II (DU-410)

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	1	3HY07010		FRAME DUPLEX	1
⊙	2	303HY07021	3HY07021	ROLLER DUPLEX A	1
⊙	3	303HY07031	3HY07031	ROLLER DUPLEX B	1
⊙	4	3HY07040		PULLEY 26-6 DUPLEX	1
⊙	5	3HY07050		PULLEY 26-8 DUPLEX	1
	6	3HY07060		JUNCTION PLATE DUPLEX	1
	7	3HY07070		SPRING JUNCTION DUPLEX	1
⊙	8	3HY07090		GEAR 21 DUPLEX	1
⊙	9	3HY07100		PULLEY IDLE DUPLEX	1
	10	3HY07110		RETAINER DUPLEX	1
⊙	11	3HY07120		PULLEY 15 DUPLEX	8
	12	303HY07131	3HY07131	SHAFT 4 DUPLEX	4
	13	3HY07140		HOLDER DUPLEX SPRING	4
⊙	14	3HY07150		BUSHING DUPLEX ROLLER	8
	15	3HY07160		SPRING DUPLEX PULLEY	8
⊙	16	3HY07170		ACTUATOR DUPLEX	1
	17	3HY07180		RETAINER ACTUATOR	1
	18	3HY07190		PROTECTING PLATE WIRE	1
	19	3HY07200		GROUND PLATE DUPLEX	1
	20	3HY07210		LID DUPLEX	1
	21	3HY27010		WIRE DUPLEX	1
⊙	22	3HY27020		CLUTCH DU	1
⊙	23	2BC06510		BUSHING 8	4
⊙	24	2BC06910		STOPPER 6	3
⊙	25	2C921340		BELT EXIT	1
⊙	26	2C927210		SENSOR 248NL1	1
	27	3HY07220		PLATE LOCK DUPLEX	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 17 Maintenance Kit

2HF/2HH

SP	Ref. No.	Part.No.	Alternative.	Description	Qty.
					220
	1	1702HF3KS0	072HF3KS	SET,MK-428(CHN) (OPTION) •PARTS,FK-428 •PARTS,DK-428,SP •PARTS,DV-420,SP •PARTS,TR-420,SP •FILTER OZONE	1 1 1 1 1 1

• Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.

• Parts with "⊙" indicates the spare parts.

• Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

INDEX

2HF/2HH

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	1702HF3KS0	072HF3KS	SET,MK-428(CHN)	17	⊙	2C904060		LEFT LOW COVER	1
	18512340		GUIDE,SCANNER WIRE	8	⊙	2C904070		UPPER FRONT COVER	1
	19507050		LEVER,CASSETTE BASE RELEASE	3	⊙	2C904080		FRONT SIDE COVER UP	1
⊙	29807100		GEAR 16,BYPASS	5	⊙	2C904090		FRONT TOP COVER	1
⊙	29812291		CUSHION,CONTACT GLASS	8	⊙	2C904100		RIGHT TOP COVER	1
	2A118370		PULLEY,DRUM SEPARATION	2	⊙	2C904110		LEFT TOP COVER	1
⊙	2A360010		COVER,KEY COUNTER	15	⊙	2C904120		REAR TOP COVER	1
	2A612800		COVER,PLATEN	14	⊙	2C904130		FRONT SIDE COVER MID	1
	2A612810		MAT,ORIGINAL HOLDER	14	⊙	2C904140		FRONT SIDE COVER LOW	1
	2A612820		HINGE,ORIGINAL HOLDER	14	⊙	2C904150		INNER REAR COVER	1
	2A627930		CORE 11-25X14	12	⊙	2C904160		INNER LEFT COVER	1
	2A627940		CORE 10-20X10	12	⊙	2C904180		LEFT FRONT COVER	1
⊙	2AR07220		PULLEY,PAPER FEED	5	⊙	2C904190		LEFT REAR COVER	1
⊙	2AR07230		PULLEY,SEPARATION	5	⊙	2C904200		LEFT MIDDLE COVER	1
⊙	2AR07240		PULLEY,LEADING FEED	5	⊙	2C904210		STOPPER LEFT COVER F	7
	2AR18280		SPRING,CLAW SEPARATION	9	⊙	2C904220		STOPPER LEFT COVER R	7
	2AV12080		GUIDE FFC1	8		2C904231		STRAP LEFT COVER A	7
⊙	2AV12160		MIRROR B	8		2C904241		STRAP LEFT COVER B	7
	2AV27440		CORE 15-26X13	12		2C904260		HOOK LEFT COVER F	7
⊙	2AV60110		HEATER,CASSETTE(240)	5		2C904270		HOOK LEFT COVER R	7
	2AV73580		LABEL,TONER DISPOSAL TANK HK	1		2C904280		JUNCTION PLATE HOOK	7
⊙	2BC06510		BUSHING 8	5,6,8,16		2C904290		PLATE FRONT COVER	1
⊙	2BC06910		STOPPER 6	4,5,6,16		2C904300		ARM INTERLOCK SW	12
⊙	2BC06980		STOPPER 5	2,4,5,6,7,8		2C904310		MOUNT INTERLOCK SW	12
	2BC12190		SPRING,MIRROR HOLDER	8		2C904340		SPRING LEFT INTERLOCK	12
⊙	2BL05070		LABEL SEP CLEANING	1		2C904350		SPRING LEFT HOOK	7
	2BL14480		SEAL WIRE	12		2C904360		STRAP LEFT COVER C	6
	2BL16220	5AAVBRUSH036	BRUSH CLEANER ASSY	1		2C904390		PLATE LEFT SW	7
	2BL17030		COLLAR TRANS ROLLER	4	⊙	2C904410		COVER DSUB	1
	2BL21260		SPRING ACTUATOR L	7		2C904430		PLATE LEFT HOOK	7
⊙	2C901050		PCB MPF SIZE ASSY	6		2C904440		SPRING LEFT COVER	7
⊙	2C901060		PCB EJECT SW ASSY	7	⊙	2C904470		FRONT LEFT COVER(K)	1
⊙	2C901100		PCB CASSETTE ASSY	5	⊙	2C904480		FILM FRONT COVER	1
⊙	2C901170		DISPOSAL SENSOR ASSY	12		2C904490		PLATE FRONT STRAP	6
⊙	2C901180		CONT SENSOR ASSY	2		2C904510		SPONGE COVER	1
	2C902070		BASE RUBBER	2		2C904550		CUT WASHER 5	7,11
	2C902080		SPRING DEV PUSH	2		2C905071		LABEL CONT SET	2
	2C902110		MOUNT FRONT COVER	2	⊙	2C905080		LABEL CONVEYING JAM	1
	2C902130		MOUNT CONT PCB	2	⊙	2C905090		LABEL HIGH TEMP	7
	2C902140		HINGE FRONT COVER	1		2C905130		LABEL DRUM CAUTION(CHN)	2
	2C902170		LEVER DEV PUSH	2	⊙	2C905160		LABEL GLASS CAUTION	8
⊙	2C902180		FILM BASE	2	⊙	2C905170		LABEL BYPASS TABLE	7
	2C902230		FILM BASE L	2		2C905200		LABEL CASSETTE LGR	3
	2C902240		FILM BASE B	2	⊙	2C905220		LABEL LEFT COVER	1
	2C902260		GROUND PLATE FRAME	2	⊙	2C905230		SHEET CASSETTE SIZE(C)	3
	2C902520		COLLAR LEVER CONT.	2	⊙	2C905240		SHEET CASSETTE SIZE(I)	3
⊙	2C902540		LEVER LOCK CONT.	2	⊙	2C905270		LABEL BYPASS JAM	7
	2C902590		SPRING DEV PUSH F	2	⊙	2C906010		COVER BYPASS	6
⊙	2C904041		RIGHT COVER	1	⊙	2C906020		TABLE BYPASS	6
⊙	2C904050		LEFT COVER	7	⊙	2C906030		FRONT CURSOR BYPASS	6

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2C906040		REAR CURSOR BYPASS	6		2C907410		PULLEY GUIDE A	5
⊙	2C906050		BYPASS SUB TABLE A	6		2C907420		HOLDER FEED SHAFT	5
⊙	2C906060		BYPASS SUB TABLE B	6	⊙	2C907430		BUSH PAPER FEED C	5
⊙	2C906080		GEAR 18 BYPASS	6		2C907440		RIGHT MOUNT REGIST	5
	2C906090		TERMINAL PAPER SIZE	6		2C907470		GROUND PLATE REG R	5
	2C906101		LIFT PLATE BYPASS	6		2C907480		HOLDER SENSOR	5
	2C906110		SPRING BYPASS LIFT	6		2C907490		STOPPER INDICATOR	3
⊙	2C906120		SHEET BYPASS LIFT	6		2C907500		GROUND PLATE BOTTOM	3
⊙	2C906130		STOPPER BYPASS	6		2C907510		GROUND PLATE CASS	5
⊙	2C906190		CAM BYPASS	6		2C907520		PLATE HEATER J	5
	2C906210		BYPASS PAPER GUIDE F	6		2C907530		FILM REGIST R	5
	2C906220		BYPASS PAPER GUIDE R	6		2C907540		GROUND PLATE REG F	5
	2C906250		GROUND PLATE BYPASS	6		2C907550		LID CASSETTE A	3
	2C906280		GROUND PLATE LIFT	6		2C907560		LID CASSETTE B	3
	2C906290		SHEET BYPASS GUIDE	6		2C907570		LID CASSETTE C	3
⊙	2C906300		SEAL BYPASS GUIDE	6		2C907580		FILM BASE RIB	5
	2C906310		SEAL BYPASS LIFT	6	⊙	2C907590		HOLDER RIGHT CURSOR	3
	2C907010		CASSETTE	3	⊙	2C907600		PIN CURSOR C	3
	2C907020		BOTTOM CASSETTE	3	⊙	2C907620		SPRING LEVER F	3
⊙	2C907030		REAR CURSOR C	3	⊙	2C907630		STOPPER GUIDE CHN	15
⊙	2C907040		FRONT CURSOR C	3		2C907640		STOPPER PLATE SIZE	5
	2C907050		PLATE SIDE SW	3	⊙	2C912090		LAMP SCANNER YG	8
	2C907060		PLATE SIZE DETECTION	5		2C912100		MIRROR FRAME A	8
	2C907070		LEVER INDICATOR	3		2C912110		REFLECTOR SCANNER	8
	2C907080		LEFT RAIL CASSETTE	5		2C912141		MOUNT BASE DF HINGE LEFT	8
⊙	2C907090		SPRING SIDE SW	3		2C912150		RETAINER WIRE	8
⊙	2C907100		STOPPER CASSETTE	5		2C912160		GUIDE FFC B	8
	2C907110		MARKER INDICATOR	3		2C912180		FILM FRAME A	8
⊙	2C907120		ACTUATOR EMPTY	5		2C912190		STANDARD PLATE SHADING	8
⊙	2C907130		GEAR Z15 REGIST	5		2C912200		LEFT SIZE INDICATOR	8
⊙	2C907140		PAD CASSETTE	3		2C912210		REAR SIZE INDICATOR(M)	8
⊙	2C907150		SPRING BOTTOM	3		2C912220		MOUNT PI	8
⊙	2C907190		RIGHT CURSOR A	3		2C912230		HOLDER FFC A	8
	2C907200		STOPPER ARM	3		2C912250		CONTACT GLASS	8
	2C907230		SHAFT PICK UP B	5	⊙	2C912260		BELT SCANNER	8
	2C907240		PLATE PICK UP B	5		2C912270		LOWER SEAL SCANNER	8
	2C907250		HOLDER RETARD	5	⊙	2C912280		CONTACT GLASS ADF	8
⊙	2C907260		SLIDER RAIL	5	⊙	2C912310		GEAR Z18/39	8
	2C907270		LEVER PICK UP	5	⊙	2C912320		GEAR Z36	8
⊙	2C907280		TORQUE LIMITER 340	5	⊙	2C912340		DRUM PULLEY	8
⊙	2C907290		SPRING REGIST B	5		2C912350		WIRE SCANNER BLACK	8
	2C907300		SHAFT RETARD	5		2C912360		WIRE SCANNER GRAY	8
	2C907320		SPRING RETARD	5	⊙	2C912380		MOTOR SCANNER	8
	2C907340		SPRING PICK UP	5	⊙	2C912390		MIRROR A	8
	2C907350		SPRING LEVER	5		2C912410		GROUND PLATE SCANNER	8
	2C907360		SPRING CURSOR R	3		2C912420		HOLDER GLASS DF	8
⊙	2C907370		MARKER CASSETTE	3	⊙	2C912430		LID KMAS	1
	2C907380		TURN PLATE CASSETTE	3		2C912440		LABEL SIZE (METRIC)	8
⊙	2C907390		LEVER CURSOR C	3		2C912470		PLATE DSUB	8
	2C907400		HOLDER PULLEY A	5		2C912480		HOLDER CCD WIRE	8

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	2C912490		MOUNT DSUB	8		2C918150		TANK DISPOSAL	1
	2C912580		COVER ISU	8		2C918170		CAP TANK DISPOSAL	1
	2C912600		FRONT SIZE INDICATOR	8		2C918350		DETECTION PLATE	12
	2C912610		MOUNT RELEASE SWITCH	8		2C918360		SPRING DETECTION	12
	2C912620		GUIDE RELEASE SWITCH	8		2C918370		CLAW SEPARATION	9
	2C912630		STOPPER RELEASE SWITCH	14		2C918400		HOLDER SENSOR B	12
	2C912640		SHAFT RELEASE SWITCH	8		2C920030		REAR GUIDE FUSER	10
	2C912650		SPRING RELEASE SWITCH	8		2C920040		FRONT GUIDE FUSER	10
	2C912660		GUIDE CCD WIRE	8		2C920110		FRONT PRESSING PLATE	10
	2C912670		SHIELD SCANNER FRAME	8		2C920120		REAR PRESSING PLATE	10
⊙	2C912680		PULLEY SCANNER	8	⊙	2C920150		FRONT BUSH HEAT ROLLER	10
	2C912690		GROUND PLATE SCANNER B	8	⊙	2C920160		REAR BUSH HEAT ROLLER	10
⊙	2C912700		SPONGE ORIGINAL SIZE	8	⊙	2C920170		GEAR Z38 HEAT ROLLER	10
	2C912710		SHIELD SCANNER FRAME B	8	⊙	2C920180		GEAR FUSER Z28	10
	2C912720		SHIELD BASE	8		2C920200		GROUND PLATE PRESS	10
	2C912730		SHIELD WIRE PANEL	8	⊙	2C920250		HEATER M230 FUSER	10
	2C914080		REAR COVER DLP	9	⊙	2C920260		HEATER S230 FUSER	10
	2C914280		GEAR Z20H B	9	⊙	2C920310		THERMISTOR FUSER	10
⊙	2C916060		LEVER CONVEYING FRONT	4		2C920320		SEAL DISCHAGER	10
⊙	2C916070		LEVER CONVEYING REAR	4	⊙	2C920330		BEARING PRESSURE	10
⊙	2C916080		STOPPER BUSH REG	4	⊙	2C920340		THERMOCUT 180 FUSER	10
	2C916090		GUIDE CONVEYING	4	⊙	2C921040		PULLEY FEED SHIFT	7
	2C916100		SPRING REGIST F	4		2C921080		HOUSING EXIT LOWER	7
	2C916120		SPRING CONVEYING BASE	4		2C921091		GUIDE EXIT LOWER	7
	2C916130		GROUND PLATE REG	4	⊙	2C921100		ACTUATOR EXIT INNER	7
	2C916140		GROUND PLATE CONVEYING	4	⊙	2C921110		ACTUATOR EXIT LEFT	7
	2C916170		GUIDE FEED A	4	⊙	2C921120		GEAR 23 EXIT	7
⊙	2C916180		GEAR Z15 REGIST	4	⊙	2C921160		ARM SEPARATE	7
	2C916190		SPRING REGIST R	4		2C921180		ARM LINK	7
	2C916200		LEVER TRANS GUIDE	4		2C921190		SPRING PULLEY INNER	7
	2C916220		REINFORCEMENT CONVEYING	4		2C921200		SPRING PULLEY FEED SHIFT	7
	2C916250		COLLAR REGIST	4		2C921221		SPRING GUIDE DU	7
⊙	2C916260		BUSH REGIST	4		2C921231		GUIDE DU	7
	2C916270		SPACER REG F	4		2C921240		ARM SHIFT B	7
	2C916280		SPACER REG T0.5	4		2C921260		PLATE EARTH EXIT 2	7
	2C916290		FILM CONV BASE	4		2C921270		ARM SEPARATE B	7
	2C916300		FILM DU GUIDE	4		2C921280		SPRING SEPARATE	7
	2C917040		TERMINAL PLATE TRANS	4		2C921290		SPRING LINK	7
	2C917050		REINFORCEMENT TRANS GUIDE	4		2C921310		PLATE EARTH EXIT B	7
	2C917060		SPRING TRANS F	4		2C921330		SPRING ACTUATOR INNER	7
⊙	2C917070		HOUSING STA ELIMINATION	4	⊙	2C921340		BELT EXIT	7,16
	2C917090		TERMINAL STA ELIMINATION	4	⊙	2C921360		PULLEY EJECT	7
⊙	2C917100		BUSH TRANSFER	4		2C921370		STOPPER SE	7
⊙	2C917110		COLLAR TRANS	4		2C921380		SPRING PULLEY EJECT	7
	2C917120		SPRING TRANS R	4		2C921390		PLATE EXIT HOLDER	7
	2C917150		SPRING GUIDE TRANS	4		2C921400		SHOULDER SCREW EXIT	7
	2C917160		BUSH TRANS GUIDE F	4	⊙	2C922040		GEAR 50	11
	2C917170		BUSH TRANS GUIDE R	4	⊙	2C922070		GEAR 30/23	11
	2C917180		BUSH TRANS ROLL F	4	⊙	2C922080		GEAR 60	11
	2C917200		SPACER TRANS ROLL	4	⊙	2C922100		GEAR 25 DPX	11

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2C922110		GEAR 32 DPX	11	⊙	2C927630		FFC CCD	8
⊙	2C922140		GEAR 25 DEV	11		2C927660		WIRE DESK	12
⊙	2C922150		GEAR 26 DEV	11		2C927670		WIRE CASSETTE SW	5
⊙	2C922170		COUPLING CONT P	11		2C927680		WIRE FRONT SW	12
⊙	2C922200		GEAR 43/20	11	⊙	2C927740		FFC HVU	12
⊙	2C922210		GEAR 20	11		2C927750		WIRE CASSETTE PE	5
⊙	2C922220		GEAR 25	11		2C927760		WIRE MAIN MOTOR	11
⊙	2C922230		GEAR 29 FIX JOINT	11		2C927780		WIRE DEHUMIDIFIER	5
	2C922240		SPRING FIX JOINT	11		2C927790		WIRE UPPER LEFT	2
	2C922260		SPRING CONT P	11	⊙	2C960100		MOUNT KEY COUNTER	15
	2C922270		SPRING CONT S	11	⊙	2C960110		WIRE KEY COUNTER	15
⊙	2C922330		GEAR 30 PF	11	⊙	2C993130		PARTS,BYPASS PULLEY,SP	6
⊙	2C922340		GEAR 31	11	⊙	2C993140		PARTS,BYPASS PAD,SP	6
⊙	2C922360		GEAR 25 PF	11	⊙	2C993170		PARTS,CONTACT GLASS,M(SP)	8
	2C923010		UPPER DUCT	11	⊙	2C993200		PARTS,DEH.ASSY240,SP	5
	2C923020		LOWER DUCT	11	⊙	2C993210		PARTS,REGIST CLEANER,ASSY	5
	2C923030		FILM COOLING	11		2CX82010		SET,PLATEN COVER TYPE D	14
	2C925180		RETAINER OPERATION	13		2DA06010		ACTUATOR BYPASS	6
	2C925210		SPACER OPE PCB	13		2DA25300		STOPPER LCD	13
	2C926020		BASE TERMINAL MAIN	2	⊙	2DA25350		KEY OPERATION 10	13
	2C926030		TERMINAL DLP	2		2DC12230		SLIDER SCANNER	8
	2C926060		TERMINAL MAIN	2	⊙	2DC25052		KEY PRINT	13
	2C926070		HOLDER INTERLOCK SW	12	⊙	2DC25060		KEY STOP	13
	2C926080		GROUND PLATE CONVEYING	2	⊙	2DC25070		KEY RESET	13
	2C926100		TERMINAL FUSER	2		2FT02020		SHUTTER DRUM	2
	2C926120		GROUND PLATE FUSER	2		2FT02030		ARM SHUTTER	2
	2C926130		SHIELD RIGHT COVER	1		2FT02040		HOLDER PULLEY SEPARATION	2
	2C926140		SHIELD UPPER LEFT	2		2FT02050		SLIDER SHUTTER A	2
	2C926150		SHIELD UPPER LEFT B	2		2FT02060		SLIDER SHUTTER B	2
	2C926510		MOUNT POWER SOURCE	12		2FT02070		LINK ARM A	2
⊙	2C927010		MOTOR MAIN	11		2FT02080		LINK ARM B	2
⊙	2C927020		MOTOR EJECT	11		2FT02090		HOLDER SLIDER	2
⊙	2C927070		FAN COOLING 80-25	1,11		2FT02100		SHAFT ARM	2
⊙	2C927090		SENSOR ORIGINAL	8		2FT02110		WIRE ARM	2
⊙	2C927140		SWITCH CONTAINER	2		2FT02120		PIN LOCK	2
⊙	2C927170		SWITCH INTERLOCK L	12		2FT02130		SPRING SHUTTER A	2
⊙	2C927180		SWITCH INTERLOCK F	12		2FT02140		SPRING SHUTTER B	2
⊙	2C927190		CLUTCH FEED	11		2FT02150		SPRING SHUTTER C	2
⊙	2C927210		SENSOR 248NL1	5,6,8,16		2FT02160		PAD SHUTTER A	2
⊙	2C927220		MOTOR REGISTRATION	11		2FT02170		PAD SHUTTER B	2
	2C927230		CORE SFT-72SNB-026K	12		2FT02200		RAIL DLP	2
	2C927250		GASKET SHIELD 8X10X45	12		2FT04210		INNER MIDDLE COVER	2
	2C927510		WIRE ENGINE	12		2FT04220		SHEET TONER TANK	5
	2C927520		WIRE CASSETTE PCB	5		2FT10040		GRID	9
	2C927530		WIRE EJECT	7	⊙	2FT17020		GEAR TRANSFER	4
	2C927540		WIRE DP	8		2FT17030		PLATE STA ELIMINATION	4
	2C927550		WIRE SCANNER PI	8		2FT17040		GUIDE LEFT TRANS FRONT	4
	2C927560		WIRE ORIGINAL SIZE	8		2FT17050		FILM TRANS A	4
⊙	2C927580		FFC INVERTER	8		2FT18010		BLADE CLEANING	9
	2C927610		WIRE DESK POWER	12		2FT18030		LOWER SEAL CLEANING	9

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	2FT18070		FRONT COVER CLEANING	9		302C912331	2C912331	SHAFT MOTOR DRIVE	8
	2FT18180		HOLDER CLAW	9		302C912761	2C912761	PIN SCANNER	8
	2FT20030		SPRING PRESSURE	10	⊙	302C916021	2C916021	ROLLER REGIST LEFT	4
	2FT20100		COVER PCB FIXING	10		302C916032	2C916032	BASE CONVEYING	4
⊙	2FT20110		SPRING SEPARATOR	10		302C916151	2C916151	PIN CONVEYING HOOK	12
	2FT22020		BASE DRIVE UNIT	11		302C916161	2C916161	SHAFT CONVEYING	4
⊙	2FT22030		GEAR 98/34	11		302C916231	2C916231	SHAFT CONVEYING LEVER	4
⊙	2FT22040		GEAR 136	11		302C920011	2C920011	RIGHT FRAME FUSER	10
⊙	2FT22050		GEAR 50 CONT	11		302C920021	2C920021	LEFT FRAME FUSER	10
⊙	2FT22060		GEAR 40 CONT	11	⊙	302C920061	2C920061	ROLLER PRESS	10
	2FT22080		POSITIONING BUSH DRUM	11		302C920141	2C920141	PLATE HEATER FUSER	10
	2FT22090		SHAFT COUPLING	11	⊙	302C921011	2C921011	ROLLER EXIT INNER	7
	2FT22100		SPRING DRUM COUPLING	11	⊙	302C921021	2C921021	ROLLER FEED SHIFT	7
⊙	2FT22110		GEAR 25 CONT	11		302C921051	2C921051	GUIDE SHIFT	7
⊙	2FT22130		GEAR 23	11		302C921062	2C921062	GUIDE SEPARATE	7
⊙	2FT22150		GEAR 32	11		302C921072	2C921072	HOUSING EXIT UPPER	7
⊙	2FT22160		BEARING 6-15-17	11		302C921151	2C921151	ARM SHIFT	7
⊙	2FT22170		GEAR 30 CONT	11		302C921302	2C921302	BRACKET EXIT	7
	2FT22180		MOUNT REAR COVER	2	⊙	302C922161	2C922161	SHAFT DPX DRIVE	11
	2FT26020		BASE TERMINAL TRANSFER	2		302C925192	2C925192	SHEET OPERATION PCB	2
⊙	2FT27020		MOTOR TONER	11		302C926052	2C926052	TERMINAL SEPARATION	2
⊙	3025418011	25418011	KEY COUNTER	15		302C926111	2C926111	GROUND PLATE EXIT	2
⊙	3029236241	29236241	SOCKET ASS'Y,KEY COUNTER	15	⊙	302C928041	2C928041	PCB LAMP INVERTER	8
⊙	302C901192	2C901192	PCB REGISTRATION ASSY	11	⊙	302C928190	2C928190	PCB LVU CHN	12
	302C902152	2C902152	MOUNT CONT LEVER	2	⊙	302C968290	2C968290	CORONA WIRE MCH SP	9
	302C902290	2C902290	LID BASE	2	⊙	302C968310	2C968310	MIRROR FRAME RETAINING SP	15
	302C902300	2C902300	SPACER BOTTOM	2	⊙	302C993011	2C993011	PARTS,CT-410,SP	3
⊙	302C904031	2C904031	TRAY EXIT (1/2)	1	⊙	302C993230	2C993230	PARTS,DUCT FILTER,SP	15
	302C904251	2C904251	SHAFT HOOK	7	⊙	302C993250	2C993250	PARTS,ISU,SP	8
⊙	302C904372	2C904372	INNER FRONT COVER	1	⊙	302C993290	2C993290	PARTS,FILM TRANS FRONT ASSY,SP	5
⊙	302C904520	2C904520	PLATE FRONT STRAP B	7	⊙	302DA04050	2DA04050	COVER REAR FAN	1
⊙	302C904531	2C904531	PIN FRONT STRAP B	7	⊙	302DA04060	2DA04060	MOUNT REAR FAN	1
⊙	302C904560	2C904560	STOPPER COVER DSUB	1	⊙	302DA04070	2DA04070	FILTER OZONE	1
	302C904600	2C904600	DUCT RIGHT	15	⊙	302DA04080	2DA04080	SHIELD REAR FAN	1
⊙	302C904610	2C904610	FILTER RIGHT	15	⊙	302DA04090	2DA04090	LID FINISHER	1
⊙	302C905260	2C905260	LABEL FILTER	15	⊙	302DA05050	2DA05050	LABEL BYPASS	7
	302C905280	2C905280	LABEL CASSETTE	3	⊙	302DA06030	2DA06030	CUSHION BYPASS	6
	302C906242	2C906242	MOUNT LIFT PLATE	6	⊙	302DA06100	2DA06100	FILM ACTUATOR BYPASS	2
⊙	302C906330	2C906330	FILM PROTECT BYPASS B	6	⊙	302DA20010	2DA20010	SPACER FUSER UNIT	10
	302C906430	2C906430	SPACER BYPASS	2	⊙	302DA20020	2DA20020	STOPPER FUSER SPACER	10
	302C907162	2C907162	RIGHT GUIDE REGIST	5		302DA21010	2DA21010	SPRING LEVER	7
⊙	302C907171	2C907171	ACTUATOR REGIST	5		302DA21021	2DA21021	SHEET EJECT RIGHT	7
	302C907181	2C907181	RIGHT ROLL REGIST	5		302DA21031	2DA21031	SHEET EJECT LEFT	7
	302C907211	2C907211	SHAFT PAPER FEED	5		302DA26560	2DA26560	FILM SHIELD FFC	12
⊙	302C907650	2C907650	SPACER SW	5		302DA27531	2DA27531	WIRE MPF	6
⊙	302C907660	2C907660	SPACER RIGHT GUIDE	1,10		302DA27580	2DA27580	WIRE MPF SW	6
	302C912121	2C912121	MIRROR FRAME B	8		302FT02011	2FT02011	RAIL CLEANING	2
	302C912131	2C912131	ADJUSTING PLATE B	8		302FT02180	2FT02180	PLATE SHUTTER	2
	302C912291	2C912291	SPRING SCANNER TENSION	8		302FT02210	2FT02210	STOPPER PLATE	2
	302C912301	2C912301	MOTOR PLATE SCANNER	8		302FT02220	2FT02220	SEAL ARM	2

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	302FT02230	2FT02230	FILM SHUTTER A	2	⊙	302HB05210	2HB05210	KEY ONLINE	13
	302FT02240	2FT02240	FILM SHUTTER B	2		302HB05220	2HB05220	MOUNT OPERATION R	13
	302FT02250	2FT02250	SHEET UPPER LEFT	2	⊙	302HB31020	2HB31020	GEAR 68 REG	11
	302FT02260	2FT02260	FILM UPPER LEFT	2		302HB31030	2HB31030	PLATE REG MOTOR	11
	302FT02300	2FT02300	TAPE BASE	2		302HB39010	2HB39010	SHIELD MAIN	12
	302FT04230	2FT04230	COVER DLP WIRE	2		302HB39020	2HB39020	LID PRINTER	12
	302FT04240	2FT04240	SHEET DLP WIRE	2		302HB44010	2HB44010	RESISTOR BLEEDER	12
⊙	302FT04260	2FT04260	DUCT BODY	1		302HB46010	2HB46010	WIRE PANEL	13
⊙	302FT05070	2FT05070	LABEL CLEANING JAM	1		302HB46030	2HB46030	WIRE RESISTOR	12
	302FT06011	2FT06011	SHAFT BYPASS	6	⊙	302HB94020	2HB94020	PARTS,PWB MAIN ASS'Y,SP	12
	302FT16010	2FT16010	TAPE GUIDE	5	⊙	302HB94030	2HB94030	PARTS,PWB OPERATION ASS'Y,SP	13
⊙	302FT16020	2FT16020	SPONGE CONVEYING	4	⊙	302HF04010	2HF04010	REAR COVER	1
⊙	302FT16030	2FT16030	FILM REGIST GUIDE L	4	⊙	302HF05020	2HF05020	LEFT SHEET(CN)	13
⊙	302FT16040	2FT16040	FILM REGIST GUIDE R	4	⊙	302HF05030	2HF05030	SHEET SET(CN)	13
⊙	302FT17011	2FT17011	ROLLER TRANSFER	4	⊙	302HF05040	2HF05040	COVER OPERATION(CN)	13
	302FT17070	2FT17070	SPONGE TRANS GUIDE	4	⊙	302HF05050	2HF05050	CENTER OPE SHEET(CN)	13
	302FT17080	2FT17080	SPACER TRANS GUIDE	4	⊙	302HF25010	2HF25010	ROLLER HEAT	10
	302FT17100	2FT17100	TAPE TRANS	4	⊙	302HF31010	2HF31010	MOUNT REG MOTOR	11
⊙	302FT20160	2FT20160	SEPARATOR ASSY B	10		302HF46010	2HF46010	WIRE FUSER	12
	302FT21010	2FT21010	SHEET EXIT	7		302HF46020	2HF46020	WIRE FUSER UNIT	10
⊙	302FT21020	2FT21020	PULLEY EXIT	7	⊙	302HF93010	2HF93010	PARTS,DK-428,SP	9
	302FT22011	2FT22011	MOUNT DRIVE UNIT	11	⊙	302HF93020	2HF93020	PARTS,KEY BOARD ASS'Y	13
	302FT22141	2FT22141	MOUNT CONT MOTOR	11	⊙	302HF93030	2HF93030	PARTS,FK-428	10
	302FT22200	2FT22200	SPACER COUPLING	11	⊙	302HF93040	2HF93040	PARTS LCD OPERATION	13
	302FT22250	2FT22250	COUPLING DRUM 2	11	⊙	302HF93050	2HF93050	PARTS LSU UNIT	12
	302FT26012	2FT26012	TERMINAL TRANSFER	2	⊙	302HF94010	2HF94010	PARTS,PWB ENGINE ASS'Y,SP	12
⊙	302FT26030	2FT26030	FILM REAR FAN	1	⊙	302HF94020	2HF94020	PARTS,PWB HIGH VOLTAGE,SP	12
	302FT26040	2FT26040	FILM TERMINAL MAIN	2	⊙	302HF94040	2HF94040	PARTS,PWB DIMM ASS'Y,SP	15
⊙	302FT27031	2FT27031	CLUTCH BYPASS	6	⊙	302HH94010	2HH94010	PARTS,PWB ENGINE ASS'Y,SP	12
⊙	302FT93050	2FT93050	PARTS,DV-420,SP	9	⊙	303HY07021	3HY07021	ROLLER DUPLEX A	16
⊙	302FT93080	2FT93080	PARTS,MC-420,SP	9	⊙	303HY07031	3HY07031	ROLLER DUPLEX B	16
⊙	302FT93090	2FT93090	PARTS,TR-420,SP	4	⊙	303HY07131	3HY07131	SHAFT 4 DUPLEX	16
⊙	302HA04010	2HA04010	FRONT RIGHT COVER	1	⊙	303KC94010	3KC94010	PARTS,PWB GDI ASS'Y,SP	15
⊙	302HB04010	2HB04010	FRONT RIGHT COVER	1		34821210		STATIC ELIMINATOR B,EJECT	7
⊙	302HB05020	2HB05020	KEY MANAGE	13	⊙	34907141		GEAR 18,CASSETTE	3
⊙	302HB05030	2HB05030	KEY SAVER	13	⊙	34922480		BEARING,REGISTRATION FULCRUM	11
⊙	302HB05040	2HB05040	KEY ZOOM	13	⊙	35968110		STOPPER WIRE ASS'Y SP	15
⊙	302HB05050	2HB05050	KEY SELECT	13	⊙	3CY07080		BUSHING 6	5,7,11
⊙	302HB05060	2HB05060	KEY PHOTO	13	⊙	3HY07010		FRAME DUPLEX	16
⊙	302HB05070	2HB05070	KEY EXPOSURE	13	⊙	3HY07040		PULLEY 26-6 DUPLEX	16
⊙	302HB05080	2HB05080	KEY FUNCTION	13	⊙	3HY07050		PULLEY 26-8 DUPLEX	16
⊙	302HB05090	2HB05090	CENTER OPE COVER	13	⊙	3HY07060		JUNCTION PLATE DUPLEX	16
⊙	302HB05100	2HB05100	LID CENTER COVER	13	⊙	3HY07070		SPRING JUNCTION DUPLEX	16
⊙	302HB05110	2HB05110	LID PRINT	13	⊙	3HY07090		GEAR 21 DUPLEX	16
⊙	302HB05120	2HB05120	LID SAVER	13	⊙	3HY07100		PULLEY IDLE DUPLEX	16
⊙	302HB05140	2HB05140	LEFT OPE SHEET	13	⊙	3HY07110		RETAINER DUPLEX	16
	302HB05150	2HB05150	RIGHT DUST SHIELD	13	⊙	3HY07120		PULLEY 15 DUPLEX	16
	302HB05160	2HB05160	CENTER DUST SHIELD	13	⊙	3HY07140		HOLDER DUPLEX SPRING	16
	302HB05170	2HB05170	LEFT DUST SHIELD	13	⊙	3HY07150		BUSHING DUPLEX ROLLER	16
	302HB05180	2HB05180	GROUND PLATE LCD	13		3HY07160		SPRING DUPLEX PULLEY	16

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	3HY07170		ACTUATOR DUPLEX	16
	3HY07180		RETAINER ACTUATOR	16
	3HY07190		PROTECTING PLATE WIRE	16
	3HY07200		GROUND PLATE DUPLEX	16
	3HY07210		LID DUPLEX	16
	3HY07220		PLATE LOCK DUPLEX	16
	3HY27010		WIRE DUPLEX	16
	3HY27020		CLUTCH DU	16
⊙	5ESP03090001+01	SP000360	PUSH SWITCH 03 SN	5
⊙	5FNXGP1A73A++02	2DC27180	PT.SENSOR GP1A73AJ00	8
	5MMS111SL002	2BY20050	NUT FUSER A	10
	5MMW141LX002	2BZ02300	SPRING WIRE	9
⊙	5MVG115DB002	2BM14540	GEAR WORM	11
⊙	5MVM176NN001	2BZ22230	BUSH GEAR Z26H 49515M0001A4	9
	5MVT263NN001	33910230	PIN CHARGER	9
⊙	5MVX111DN003	2A806250	RING STOPPER	3,11
⊙	5MVX111DN007	2BT11070	STOPPER 3	7
	60804120		MAGNET CATCH	1
	60904280		ORIGINAL POCKET	14
⊙	66060030		RETAINER,KEY COUNTER	15
⊙	66060040		MOUNT,KEY COUNTER	15
	66227351	5AACAC487CCA++P	AC CORD ASSY	12
⊙	76508130		SPRING BELT GUIDE ROLLER	3
	7YZM390004++H01	YZ042640	ACCESS.CLAMP	6
⊙	G3169000		BEARING 6900ZZNR	11
	M0208010		SPACER,SFS-2.6S-B1WM(JST)	8
	M2105740		MINIATURE CLAMP,UAMS-05S-2	12
	M2105890		CLAMP,CKN-05(KITAGAWA)	2
	M2105910		CLAMP,CKN-07(KITAGAWA)	12
	M2107240		BAND,KI-100(KITAGAWA)	12
	M2108130		SPACER,KGPS-4S	12
	M2109000	49513901	WIRE SADDLE,WS-1NS	2,8,12
	M2109020	49829401	WIRE SADDLE,WS-2WS	12
	M7005030		CLAMP,EMT-5N(TAKEUCHI)	12
	M70A5020		CLAMP,FCC-125EM513(TAKEUCHI)	12

• Parts with "⊙" indicates the spare parts.

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